



Free Questions for CPIM by certscare

Shared by Lester on 12-12-2023

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Question 1

Question Type: MultipleChoice

Manufacturing processes can be conveniently organized into which of the following three categories?

Options:

- A- Flow manufacturing, intermittent manufacturing, and project manufacturing
- B- Material manufacturing, control manufacturing, and project manufacturing
- C- Flow manufacturing, alternating manufacturing, and control manufacturing
- D- Material manufacturing, Regular manufacturing, and project manufacturing

Answer:

A

Question 2

Question Type: MultipleChoice

A particular type of production control system used varies from company to company, but all should perform the preceding functions is called:

Options:

- A- Mechanizing system
- B- Developed system
- C- Manufacturing system
- D- Master system

Answer:

C

Question 3

Question Type: MultipleChoice

What is responsible for executing the master production schedule and the material requirements plan?

Options:

- A- Production activity control
- B- Production requirement plan
- C- Standard production
- D- Master production plan

Answer:

A

Question 4

Question Type: MultipleChoice

The usual process is to start with the due date and, using the lead times, to work back to find the start date for each operation, this process is known as:

Options:

- A- Back scheduling

- B- Front scheduling
- C- Liquidity scheduling
- D- Fixed scheduling

Answer:

A

Question 5

Question Type: MultipleChoice

The run time is equal to the run time per piece multiplied by the number of pieces in the order.

Options:

- A- True
- B- False

Answer:

A

Question 6

Question Type: MultipleChoice

Demonstrated capacity is average, not maximum, output and depends on the utilization and efficiency of work center.

Options:

A- True

B- False

Answer:

A

Question 7

Question Type: MultipleChoice

The formula to calculate the rated capacity is:

Options:

- A- Rated capacity = actual time * utilization * efficiency
- B- Rated capacity = available time * utilization * efficiency
- C- Rated capacity = available time * performance * efficiency
- D- Rated capacity = expected time * number of workers * efficiency

Answer:

C

Question 8

Question Type: MultipleChoice

What is calculated by taking into account the work center utilization and efficiency?

Options:

- A- actual rate of production
- B- Rated capacity
- C- resource availability
- D- None of the above

Answer:

B

Question 9

Question Type: MultipleChoice

Which file contains a list of the single-level components and quantities needed to assemble a parent?

Options:

- A- master file

- B- product structure file
- C- routing file
- D- work center master file

Answer:

B

Question 10

Question Type: MultipleChoice

The operation that controls the work feeding the bottleneck and must operate at a rate equal to the output of the bottleneck so the time buffer queue is maintained is known as:

Options:

- A- gateway operation
- B- bottleneck operation
- C- task operation

D- Control buffer operation

Answer:

A

Question 11

Question Type: MultipleChoice

The capacity required depends on the particular mix of products being built and is difficult to predict is a characteristic of:

Options:

A- Intermittent manufacturing

B- process improvement

C- Streamline manufacturing

D- Periodic manufacturing

Answer:

A

Question 12

Question Type: MultipleChoice

The usual process is to start with the due date and, using the lead times, to work back to find the start date for each operation, this process is known as:

Options:

- A- Back scheduling
- B- Front scheduling
- C- Liquidity scheduling
- D- Fixed scheduling

Answer:

A

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