



APICS CPIM Practice Questions

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Question 1

Question Type: MultipleChoice

Manufacturing process can be conveniently organized into following categories EXCEPT:

Options:

- A- Flow Manufacturing
- B- Intermittent Manufacturing
- C- Project Manufacturing
- D- Work Center Manufacturing

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Answer:

D

Question 2

Question Type: MultipleChoice

Which of the following is the characteristic to flow manufacturing?

Options:

- A- Routings are variable
- B- work centers are dedicated to produce a limited range of similar products
- C- Materials flows from one workstation to another using some form of realistic transfer
- D- Capacity is variable by the line

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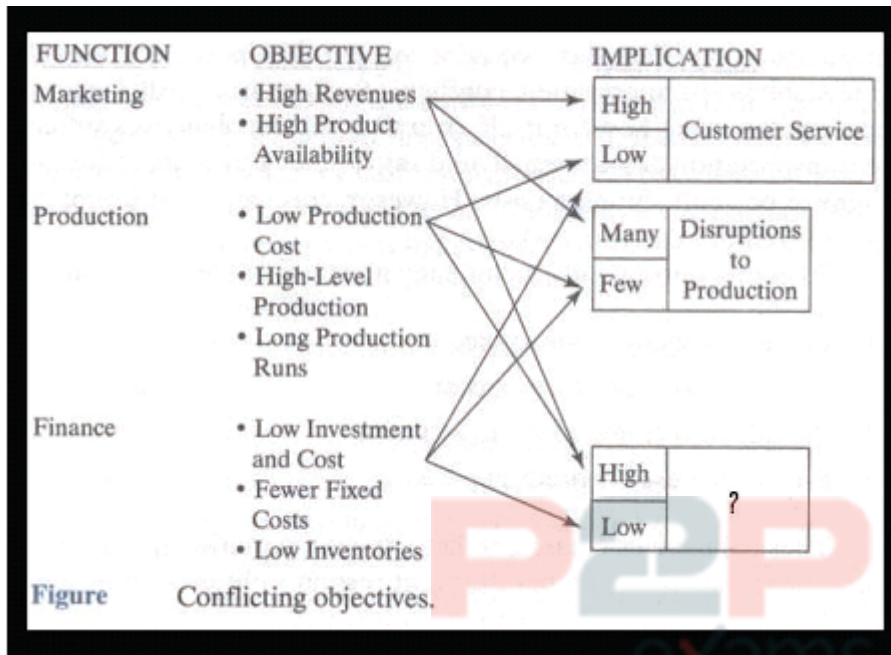
Answer:

B

Question 3

Question Type: MultipleChoice

The Question mark represents:



Options:

- A- Inventories
- B- Payables
- C- Cost of goods sold
- D- None of these

Answer:

A

Question 4

Question Type: MultipleChoice

Carrying can be broken down into Which option best three categories?

Options:

- A- Capital costs, storage costs, risk costs
- B- Training costs, storage costs, risk costs
- C- Capital costs, ordering costs, risk costs
- D- Item costs, transit costs, storage costs

Answer:

B

Question 5

Question Type: MultipleChoice

What will be the impact on inventory turns if average inventory levels are cut in half and all other operating conditions remain the same?

Options:

- A- Turns will double
- B- Turns will remain constant
- C- Turns will be cut in half
- D- Turns will increase by the square root of 2

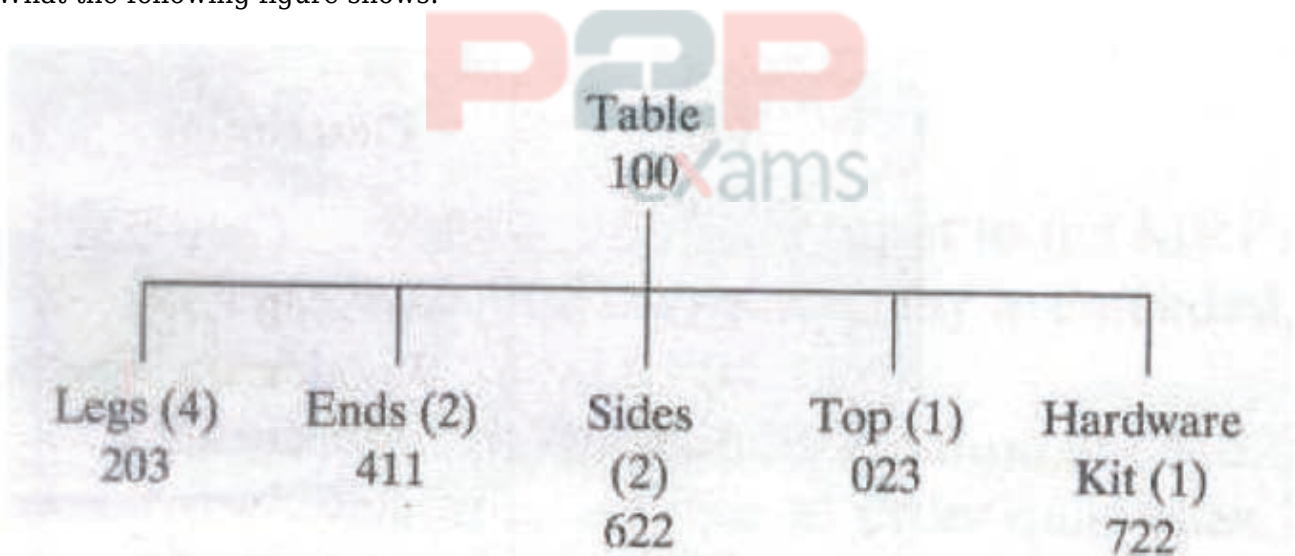
Answer:

A

Question 6

Question Type: MultipleChoice

What the following figure shows:



Options:

- A- The parent --component relationship
- B- Quantity and parts relationship
- C- Identification of the parts
- D- It makes possible valid order promises. The MPS is a plan of what is to be produced and when. As such, it tells sales and manufacturing when goods will be available for delivery.

Answer:

A

Question 7

Question Type: MultipleChoice

The order picker circulates throughout the warehouse selecting the items on the order through:

Options:

- A- Area system
- B- Pick and choose system
- C- Managing system
- D- Zone system

Answer:

A

Question 8

Question Type: MultipleChoice

The costs of correcting problems after goods or services have been delivered to the customer are called internal failure costs.

Options:

- A- True
- B- False

Answer:

B

Question 9

Question Type: MultipleChoice

If the range and variety of product are large:

Options:

- A- Production runs will be short
- B- Machines must be changed over frequently
- C- Little opportunity to use the specialized machinery and fixtures
- D- All of these

Answer:

D

Question 10

Question Type: MultipleChoice

A process costs \$200 to set up. The run time is 5 minutes per piece and the run cost is \$30 per hour. Determine total cost and unit cost for a lot of 500.

Options:

- A- Total Cost: \$1450.00 & Unit cost: \$2.90
- B- Total Cost: \$1400.00 & Unit cost: \$2.80
- C- Total Cost: \$1455.00 & Unit cost: \$2.90
- D- Total Cost: \$1440.00 & Unit cost: \$2.60

Answer:

A

Question 11

Question Type: MultipleChoice

The length of time from when material enters a production facility until it exists, this is known as:

Options:

- A- throughput time
- B- workforce time
- C- creation time
- D- assembly time

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Answer:

A

Question 12

Question Type: MultipleChoice

Owner's equity is:

Options:

- A- Difference between revenues and expenses
- B- Difference between expenses and liabilities
- C- Difference between assets and revenues
- D- Difference between assets and liabilities

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Answer:

D

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