



**Free Questions for CPIM-ECO by certscare**

**Shared by Haley on 06-06-2022**

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## Question 1

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**Question Type:** MultipleChoice

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Capability index is useful to predict which of the following factors?

**Options:**

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- A- Cell output
- B- Material and resource priority
- C- Overall equipment effectiveness
- D- Process variability

**Answer:**

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D

## Question 2

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**Question Type:** MultipleChoice

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Mixed-model scheduling results in which of the following benefits:

**Options:**

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- A- Improved efficiency
- B- Less headcount required
- C- Lower finished goods inventory
- D- Increased forecast accuracy

**Answer:**

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C

## Question 3

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**Question Type: MultipleChoice**

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Which of the following benefits is a result of Standardized Work?

**Options:**

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- A- Ergonomic repetitive movements
- B- Reduced quality checks
- C- Evolutionary operations
- D- Process stability

**Answer:**

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D

## Question 4

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**Question Type: MultipleChoice**

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Which item is a role of the six sigma champion?

**Options:**

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- A- Acting as an internal six sigma consultant

- B-** Removing barriers the teams encounter
- C-** Providing technical support and mentoring
- D-** Identifying possible causes of the problem

**Answer:**

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B

## Question 5

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**Question Type:** MultipleChoice

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Which of the following outcomes is typical of employee engagement?

**Options:**

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- A-** Discretionary effort exerted towards improvement in quality
- B-** Increase debate about company goals
- C-** Decrease in hoshin planning activities
- D-** Increase in kanban size of in-process inventories

**Answer:**

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A

## Question 6

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**Question Type:** MultipleChoice

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Which of the following are fundamental building blocks for workforce empowerment and engagement?

**Options:**

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- A- Motivation, capability and determination
- B- Salary, promotions and bonuses
- C- Accountability, responsibility and teamwork
- D- Open communication, transparency and trust

**Answer:**

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D

## Question 7

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**Question Type:** MultipleChoice

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What is a goal of Hoshin planning?

### Options:

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- A- Target the critical few problems and assign resources to remove barriers for improvement
- B- Focus on the operational plan to remove routine issues that reduce product quality
- C- Solve as many problems as possible by using lean management principals and techniques
- D- Focus on the details of the process in order to better understand what capabilities are required

### Answer:

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A

## Question 8

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**Question Type:** MultipleChoice

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Which of the following topics is the most important training for lean team members?

**Options:**

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- A- Kanban
- B- Problem solving
- C- Single minute exchange of dies
- D- Standard work

**Answer:**

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B

## Question 9

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**Question Type: MultipleChoice**

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Obtaining processing inspection and testing data is an example of which of the following quality-related costs?



**Options:**

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- A- Appraisal
- B- Prevention
- C- Internal failure
- D- External failure

**Answer:**

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A

## Question 10

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**Question Type: MultipleChoice**

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Scheduling to less-than-full capacity facilitates which of the following outcomes?

**Options:**

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- A- Material handling reduction

- B- Increased finished goods
- C- Preventative maintenance
- D- Reduced forecast variance

**Answer:**

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C

## Question 11

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**Question Type:** MultipleChoice

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Which of the following statements about high-volume repetitive manufacturing is true?

**Options:**

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- A- Machinery and workers must be flexible
- B- Takt time is variable
- C- There is very little stocking of intermediate assemblies
- D- Throughput times are generally long

**Answer:**

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C

## Question 12

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**Question Type:** MultipleChoice

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Proper workplace organization calls for which of the following actions?

**Options:**

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- A- Increasing supervisor oversight
- B- Returning frequently used items to a nearby, fixed location
- C- Increasing the use of kanbans
- D- Placing all tools in a centrally located tool crib

**Answer:**

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B

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