



DUMPSsheet

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Question 1

Question Type: MultipleChoice

Which of the following concepts is a reason to create a visual factory?

Options:

- A- They are more successful because visual systems are more robust.
- B- They are inexpensive to implement.
- C- They are more successful because they display well for customer visits.
- D- They are successful because they are self-explaining and self-improving.

Answer:

D

Question 2

Question Type: MultipleChoice

The next job to be performed was selected because it had the least amount of operation time prior to the due date. Which of the following priority sequencing rules was being used?

Options:

- A- Slack time per operation
- B- Shortest operation time
- C- Critical ratio
- D- Slack time per order

Answer:

B

Question 3

Question Type: MultipleChoice

In a work center that requires a large number of tooling changes, the best way to increase productivity is to:

Options:

- A- manage work center queue.
- B- optimize run time.
- C- reduce setup time.
- D- implement theory of constraints.

Answer:

C

Question 4

Question Type: MultipleChoice

When a company moves from sampling inspection to internal process control, which of the following actions should be taken prior to evaluating supplier performance?

Options:

- A- Plan and analyze results.

- B-** Conduct a supplier kaizen.
- C-** Establish quality criteria.
- D-** Establish target inventory levels.

Answer:

C

Question 5

Question Type: MultipleChoice

A company has implemented a corrective action to one of four production lines. Before implementing the change to the other lines, which of the following actions should be taken?

Options:

- A-** Start an A3 process.
- B-** Check the effectiveness of the change.
- C-** Evaluate the define-measure-analyze-improve-control results.

D- Train employees on other lines.

Answer:

B

Question 6

Question Type: MultipleChoice

A company has successfully completed improvement projects in several business units. Which of the following breakthroughs would be achieved when the improvements are embedded into the entire organization?

Options:

A- Continuous improvement

B- Culture change

C- Market share growth

D- Employee engagement

Answer:

B

Question 7

Question Type: MultipleChoice

Which of the following factors should have the greatest influence on an operation's choice of new equipment?

Options:

A- Brand name identification

B- Opinions expressed via the social media

C- Country of manufacture

D- Reliability and service

Answer:

D

Question 8

Question Type: MultipleChoice

A manufacturer is experiencing excessively long setup times and first-piece inspections. Which of the following areas should be examined first?

Options:

- A- Maintenance records
- B- Raw material consistency
- C- Product design
- D- Tooling

Answer:

D

Question 9

Question Type: MultipleChoice

A manufacturing facility is considering adopting cellular flow. Which of the following factors is most important to consider?

Options:

- A- Availability of shipping methods
- B- Maturity of the product line
- C- Distance to the supplier
- D- Stability of the production schedule

Answer:

D

Question 10

Question Type: MultipleChoice

Which of the following approaches provides the reliability necessary to support a tightly integrated manufacturing operation?

Options:

A- Preventive maintenance

B- Group technology

C- A kanban system

D- Computer-integrated manufacturing

Answer:

A

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