



ASQ CSSGB Mock Exam

Shared by Barber on 17-06-2026

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Question 1

Question Type: MultipleChoice

Which of these is Discrete data?

Options:

- A- Train arrived at 4:17 pm.
- B- Race car consumed 23 gallons of fuel.
- C- Of the 42 people on the bus, 12 went into the station.
- D- It took 3 hours and 32 minutes to complete the marathon.

Answer:

C

Question 2

Question Type: MultipleChoice

Lean Enterprise is based on the premise that anywhere work is being done which of these is also occurring?

Options:

- A- Money is being spent
- B- Waste is being generated
- C- People are producing value added product
- D- Waste is being eliminated

Answer:

B

Question 3

Question Type: MultipleChoice

The essence of Lean is to concentrate effort on removing waste while improving process flow to

achieve speed and agility at lower cost.

Options:

A- True

B- False

Answer:

A

Question 4

Question Type: MultipleChoice

A main benefit of using a Multi-Vari Chart is it provides a visual presentation of two-way interactions.

Options:

A- True

B- False

Answer:

A

Question 5

Question Type: MultipleChoice

When it comes to Control one of the most effective means of eliminating defects is to

_____.

Options:

A- Train personnel often and thoroughly

B- Keep a Six Sigma project going on the process at all times

C- Design defect prevention into the product

D- Have each process consist of no more than five steps

Answer:

C

Question 6

Question Type: MultipleChoice

This output is what type of advanced Capability Analysis?

Options:

- A- Continuous
- B- Binomial
- C- Poisson
- D- Discreet
- E- DPU

Answer:

B

Question 7

Question Type: MultipleChoice

Fractional Factorial designs for an experimental approach are used when _____ about the multiple metric interaction in a process.

Options:

- A- Much is known
- B- Little is known
- C- We don't care
- D- Data exists

Answer:

B

Question 8

Question Type: MultipleChoice

Measurement System Analysis is a procedure used to quantify variation of the method or system used for taking measurements.

Options:

A- True

B- False

Answer:

A

Question 9

Question Type: MultipleChoice

To create standardization of financial benefit calculations project savings are typically based on savings over what period of time?

Options:

A- 6 months

B- 12 months

C- 24 months

D- The remainder of the calendar year

E- The remainder of the fiscal year

Answer:

B

Question 10

Question Type: MultipleChoice

Measurement error is defined as the effect of all sources of measurement variability that caused an observed or measured value to deviate from the _____.

Options:

- A- Standard Deviation
- B- Mean
- C- Median
- D- True value

Answer:

D

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