



ASQ CSSGB Practice Questions

Shared by Torres on 28-10-2026

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Question 1

Question Type: MultipleChoice

The perfect sample size is the minimum number of data points required to provide exactly 6% overlap or risk if one wants a 95% confidence level.

Options:

- A- True
- B- False

Answer:

B

Question 2

Question Type: MultipleChoice

Nominal Scale data consists of names, labels or categories and cannot be arranged in any mathematical ordering scheme. Complex arithmetic functions cannot be easily applied to Nominal Data:

Options:

- A- True
- B- False

Answer:

A

Question 3

Question Type: MultipleChoice

The Accuracy of a Measurement System addresses _____.

Options:

- A- Stability, Bias & Linearity
- B- Repeatability & Reproducibility
- C- Stability & Sensitivity
- D- Precision & Sensitivity

Answer:

A

Question 4

Question Type: MultipleChoice

The Standard Deviation for the distribution of Means is called the _____ and approaches zero as the sample size reaches 30.

Options:

- A- Standard Error
- B- Mean Deviation
- C- Mean Spread
- D- Mean Error

Answer:

A

Question 5

Question Type: MultipleChoice

The Six Sigma methodology had its origins at _____ in the late 1980's when William Smith coined the name for quality related work being done there.

Options:

- A- Motorola
- B- Allied Signal
- C- General Electric

D- Honeywell

Answer:

A

Question 6

Question Type: MultipleChoice

It is a Type I error if we reject the Null Hypothesis when it is actually true.

Options:

A- True

B- False

Answer:

A

Question 7

Question Type: MultipleChoice

The 5 Why Analysis is only useful if the possible independent variable can be broken down into five possible causes.

Options:

A- True

B- False

Answer:

B

Question 8

Question Type: MultipleChoice

Conducting a viable Capability Analysis using Attribute Data one must obtain a fairly large sample set to be statistically sound.

Options:

- A- True
- B- False

Answer:

A

Question 9

Question Type: MultipleChoice

Multiple Linear Regressions (MLR) is best used when which of these are applicable? (Note: There are 3 correct answers).

Options:

- A- Non-linear relationships between the inputs X's and output Y
- B- Uncertainty in the slope of the linear relationship between an X and a Y
- C- Relationships between Y (output) and more than one X (Input)
- D- Preventing the use of a Designed Experiment if unnecessary
- E- We assume that the X's are independent of each other

Answer:

C, D, E

Question 10

Question Type: MultipleChoice

Customers make a purchase decision based on a number of factors. In Lean Six Sigma we refer to these decision points as CTQ's or as _____.

Options:

- A- Critical-to-quality
- B- Conscious thought qualities
- C- Conspicuous time quandaries
- D- Cost of the quantity

Answer:

A

Question 11

Question Type: MultipleChoice

Which option statements describe an undesirable situation when implementing SPC? (Note: There are 2 correct answers).

Options:

- A- The lower Control Limit for the R chart is equal to zero
- B- The Control Limits are wider than the customer specification limits
- C- A process is in Statistical Control before implementation of SPC
- D- Attempt to use SPC for tracking transaction times at a warehouse
- E- Indication of the specification limits on the Control Chart

Answer:

B, E

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