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Question 1

Question Type: MultipleChoice

The length of time from when material enters a production facility until it exists, this is known as:

Options:

- A- throughput time
- B- workforce time
- C- creation time
- D- assembly time

Answer:

A

Question 2

Question Type: MultipleChoice

What must manage both the input of orders to the production process and the availability capacity to control queue and work-in process?

Options:

- A- Run time activity
- B- Production activity control
- C- Activity management
- D- Work center manufacturing activity

Answer:

B

Question 3

Question Type: MultipleChoice

Which of the following is NOT the manufacturing lead time?

Options:

A- Queue time

B- Setup time

C- Run time

D- Load time

Answer:

D

Question 4

Question Type: MultipleChoice

The time normally required to produce an item in a typical lot quantity is known as:

Options:

A- Manufacturing load time

B- Manufacturing conduct time

C- Manufacturing control time

D- Manufacturing lead time

Answer:

D

Question 5

Question Type: MultipleChoice

What consist of a series of operations required to make the item?

Options:

A- routing

B- builds

C- procedures

D- All of the above

Answer:

A

Question 6

Question Type: MultipleChoice

Which file contains a list of the single-level components and quantities needed to assemble a parent?

Options:

A- master file

B- product structure file

C- routing file

D- work center master file

Answer:

B

Question 7

Question Type: MultipleChoice

Which of the following is the file that fall in planning category?

Options:

A- master file

B- product structure file

C- routing file

D- All of the above

Answer:

D

Question 8

Question Type: MultipleChoice

The files contained in the database are of two types which are:

Options:

- A- planning and control
- B- planning and procedural
- C- fixed and variable
- D- absolute and relative

Answer:

A

Question 9

Question Type: MultipleChoice

The capacity required depends on the particular mix of products being built and is difficult to predict is a characteristic of:

Options:

- A- Intermittent manufacturing
- B- process improvement
- C- Streamline manufacturing
- D- Periodic manufacturing

Answer:

A

Question 10

Question Type: MultipleChoice

What is characterized by many variations in product design, process requirements and order quantities?

Options:

- A- Intermittent manufacturing

- B- process improvement
- C- Streamline manufacturing
- D- Periodic manufacturing

Answer:

A

Question 11

Question Type: MultipleChoice

Which of the following is the characteristic to flow manufacturing?

Options:

- A- Routings are variable
- B- work centers are dedicated to produce a limited range of similar products
- C- Materials flows from one workstation to another using some form of realistic transfer
- D- Capacity is variable by the line

Answer:

B

Question 12

Question Type: MultipleChoice

products. is concerned with the production of high-volume standard

Options:

- A- Continuous manufacturing
- B- Flow manufacturing
- C- Repetitive manufacturing
- D- None of the above

Answer:

B

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