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## Question 1

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**Question Type:** MultipleChoice

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Some of the approaches used in Lean include station warning lights, tool boards and jidohka devices in order that which of these apply?

### Options:

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- A- Workers do not utilize individual methods of cleaning
- B- Problems are made highly visible
- C- Work stoppages are documented properly
- D- Lessen the amount of employee pilferage

### Answer:

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B

## Question 2

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**Question Type:** MultipleChoice

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Fractional Factorial designs for an experimental approach are used when \_\_\_\_\_ about the multiple metric interaction in a process.

**Options:**

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- A- Much is known
- B- Little is known
- C- We don't care
- D- Data exists

**Answer:**

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B

## Question 3

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**Question Type:** MultipleChoice

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Which of these are correct if Cpk Upper is 2.0 and Cpk Lower is 1.0?

**Options:**

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- A- The process is not stable.
- B- The process is shifted to the left.
- C- Cpk must be reported as 1.0.
- D- The process Mean is 1.5.

**Answer:**

---

C

## Question 4

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**Question Type: MultipleChoice**

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The deviation of the measured value from the actual value is known as \_\_\_\_\_.

**Options:**

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- A- Bias

**B-** Linearity

**C-** Repeatability

**D-** Movement

**Answer:**

---

A

## Question 5

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**Question Type:** MultipleChoice

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Measurement System Analysis is a procedure used to quantify variation of the method or system used for taking measurements.

**Options:**

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**A-** True

**B-** False

**Answer:**

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A

## Question 6

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**Question Type:** MultipleChoice

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If a Histogram displays two peaks the distribution would likely be \_\_\_\_\_.

### Options:

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**A-** Transformed

**B-** Multi-skewed

**C-** Bimodal

**D-** Bi-attribute

### Answer:

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C

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