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Question 1

Question Type: MultipleChoice

When designing a cell, a company should consider which of the following factors when determining the quantity needed for installation of a specific machine type?

Options:

- A- Cycle time for the operation relative to other operations in the cell
- B- Total load to be processed through the facility
- C- The part-coding classification system used
- D- Standard cost of the assembly

Answer:

A

Question 2

Question Type: MultipleChoice

Based on the theory of constraints (TOC) scheduling approach, smaller lots created as a result of splitting order quantities are considered to be:

Options:

- A- period order quantities.
- B- bottleneck batches.
- C- transfer batches.
- D- campaign orders.

Answer:

C

Question 3

Question Type: MultipleChoice

Management most likely would use which of the following tools to improve communication and feedback on daily progress to its employees?

Options:

- A- Newsletters distributed to every worker
- B- Wall charts showing standards and actuals
- C- Key performance indicators
- D- The company's website

Answer:

B

Question 4

Question Type: MultipleChoice

A factory is at capacity in a period of stable demand. Which of the following actions would be best to maintain the competitive advantage when product variety is expected to increase?

Options:

- A- Establish additional factories.

- B-** Increase capacity.
- C-** Reduce takt time.
- D-** Apply single-minute exchange of die (SMED)

Answer:

D

Question 5

Question Type: MultipleChoice

Which of the following components are associated with inventory functions?

Options:

- A-** Transit, cycle, and warehousing
- B-** Transit, cycle, and safety stock
- C-** Safety stock, anticipation, and work in process (WIP)
- D-** Raw, work in process (WIP), and finished goods

Answer:

B

Question 6

Question Type: MultipleChoice

Changes in the order quantity result from changes in:

Options:

A- carrying and setup costs.

B- setup costs and forecast error.

C- transportation costs and forecast error.

D- transportation costs and variation in lead time.

Answer:

A

Question 7

Question Type: MultipleChoice

Optimizing a patient intake area for improved work flow is consistent with which 5S principle?

Options:

- A- Sort
- B- Set in order
- C- Shine
- D- Standardize

Answer:

B

Question 8

Question Type: MultipleChoice

Which of the following statements best reflects a goal of the participative approach to management?

Options:

- A- Supervisors will have more control.
- B- The quality of decisions will improve.
- C- The speed of decision-making will increase.
- D- Managers can focus on tactics rather than strategy.

Answer:

B

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