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Question 1

Question Type: MultipleChoice

Which of these is not a primary cause for Non-normal Data?

Options:

- A- Skewness
- B- Mixed Distributions
- C- Kurtosis
- D- Formulosis
- E- Granularity

Answer:

D

Question 2

Question Type: MultipleChoice

A natural logarithmic base is not required for which of these distributions for probability calculations?

Options:

A- Weibull

B- Normal

C- Poisson

D- Binomial

Answer:

D

Question 3

Question Type: MultipleChoice

The _____ is the most frequently occurring value in a distribution of data.

Options:

A- Median

B- Mean

C- Mode

D- Center Point

Answer:

C

Question 4

Question Type: MultipleChoice

A fundamental rule is that both Standard Deviation and Variance can be added.

Options:

A- True

B- False

Answer:

B

Question 5

Question Type: MultipleChoice

Early in a project a Belt will want to begin to identify and evaluate risk factors for the subject process and will therefore begin building a(n) _____.

Options:

A- FMEA

B- SIPOC

C- X-Y Diagram

D- Team Charter

Answer:

A

Question 6

Question Type: MultipleChoice

The most appropriate type of FMEA for a product before going into manufacturing is a _____ FMEA

Options:

A- Design

B- Consumer

C- Survey

D- Test Process

Answer:

A

Question 7

Question Type: MultipleChoice

From this list select the items that define what an X-Y Diagram is. (Note: There are 4 correct answers).

Options:

- A- Created for every project
- B- Based on team's collective opinions
- C- Updated whenever a parameter is changed
- D- Used to show each step in a process
- E- A living document throughout project lifecycle

Answer:

A, B, C, E

Question 8

Question Type: MultipleChoice

One of the primary deliverables from performing a SIPOC is to begin to understand which outputs have the greatest affect on the customer most valued inputs.

Options:

A- True

B- False

Answer:

B

Question 9

Question Type: MultipleChoice

A valuable tool to use during the Measure Phase to show material and information flow throughout an entire process is the

_____ .

Options:

- A- Value Stream Map
- B- FMEA
- C- Pareto Chart
- D- Standard Operating Procedure

Answer:

A

Question 10

Question Type: MultipleChoice

Two of the key deliverables for the Measure Phase are a robust description of the process and its flow and an assessment of the Measurement System.

Options:

- A- True
- B- False

Answer:

A

Question 11

Question Type: MultipleChoice

Which one of these tools is frequently used to help drill down to possible causes once a Fishbone Diagram is constructed?

Options:

- A- 3 When Analysis
- B- 5 Why Analysis
- C- Ishikawa Diagram
- D- Skeleton Diagnostic

Answer:

B

Question 12

Question Type: MultipleChoice

In a Fishbone Diagram the 6M's stand for Methods, Measurements, Machine, Man, Mother Nature and _____ .

Options:

A- Management

B- Merger

C- Materials

D- Medical

Answer:

C

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