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## Question 1

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**Question Type:** MultipleChoice

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This output is what type of advanced Capability Analysis?

**Options:**

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- A- Continuous
- B- Binomial
- C- Poisson
- D- Discreet
- E- DPU

**Answer:**

---

B

## Question 2

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**Question Type:** MultipleChoice

---

Conducting a viable Capability Analysis using Attribute Data one must obtain a fairly large sample set to be statistically sound.

**Options:**

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**A-** True

**B-** False

**Answer:**

---

A

## Question 3

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**Question Type: MultipleChoice**

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A Stable process is a process whose output is consistent over time. A primary tool used to analyze Stability would be a

\_\_\_\_\_.

**Options:**

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A- Data Forward Plot

B- Bag Plot

C- Min/Max Plot

D- Time Series Plot

**Answer:**

---

D

## Question 4

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**Question Type:** MultipleChoice

---

As a type of measurement error, Linearity describes a change in accuracy through the expected operating range of the measurement instrument.

**Options:**

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A- True

B- False

**Answer:**

---

A

## Question 5

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**Question Type:** MultipleChoice

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The Accuracy of a Measurement System addresses \_\_\_\_\_.

**Options:**

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- A- Stability, Bias & Linearity
- B- Repeatability & Reproducibility
- C- Stability & Sensitivity
- D- Precision & Sensitivity

**Answer:**

---

A

## Question 6

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**Question Type:** MultipleChoice

---

Measurement System Analysis is a procedure used to quantify all \_\_\_\_\_ in the method or system used for taking measurements.

**Options:**

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- A- Totals
- B- People involved
- C- Variation
- D- Summations

**Answer:**

---

C

## Question 7

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**Question Type:** MultipleChoice

---

Measurement error is defined as the effect of all sources of measurement variability that caused an observed or measured value to deviate from the \_\_\_\_\_.

**Options:**

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- A- Standard Deviation
- B- Mean
- C- Median
- D- True value

**Answer:**

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D

## Question 8

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**Question Type:** MultipleChoice

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A Belt gathered the following defect data for a shoe production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data:

Cutting38

Forming17

Stitching56

Sealing42

**Options:**

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**A-** Forming, Sealing, Cutting, Stitching

**B-** Sealing, Stitching, Forming, Cutting

**C-** Stitching, Sealing, Cutting, Forming

**D-** Forming, Cutting, Sealing, Stitching

**Answer:**

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C



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