



Free Questions for CPIM-BSP by certscare

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Question 1

Question Type: MultipleChoice

Which of the following four plant types for the theory of constraints processes one raw material into one final product?

Options:

A- V-plant

B- A-plant

C- T-plant

D- I-plant

Answer:

D

Question 2

Question Type: MultipleChoice

A manufacturer needs to monitor and balance the flow of work between work centers. Which of the following techniques would address this need?

Options:

- A- Dispatching
- B- Drum-buffer-rope
- C- Critical ratio
- D- Input/output control

Answer:

D

Question 3

Question Type: MultipleChoice

Earliest job due date is an example of:

Options:

- A- dispatching.
- B- infinite scheduling.
- C- a chase strategy.
- D- available-to-promise.

Answer:

A

Question 4

Question Type: MultipleChoice

Which of the following scheduling techniques reduces manufacturing lead times?

Options:

- A- Backward

- B- Finite
- C- Forward
- D- Overlapped

Answer:

D

Question 5

Question Type: MultipleChoice

A work center has 2 machines that are operated 16 hours a day for 5 days a week. Historically, the utilization has been 85% and the efficiency 105%. What is the rated capacity for this work center? (Rounded)

Options:

- A- 71
- B- 99
- C- 130

D- 143

Answer:

D

Question 6

Question Type: MultipleChoice

Which of the following systems typically involves design while manufacturing is occurring?

Options:

A- Flow

B- Intermittent

C- Project

D- Engineer

Answer:

C

Question 7

Question Type: MultipleChoice

Which of the following techniques deals with analysis and planning of logistics and manufacturing during various time periods?

Options:

- A- Advanced planning and scheduling
- B- Aggregate planning
- C- Aggregate forecast
- D- Distribution Requirements Planning

Answer:

A

Question 8

Question Type: MultipleChoice

Which of the following terms refers to that which "pulls" production to the constraint for processing?

Options:

A- Drum

B- Buffer

C- Rope

D- Kanban

Answer:

C

Question 9

Question Type: MultipleChoice

Part A is made from two Y's and one X. An order is received for 50 A's and there are 30 A's in stock. What is the net requirement for X?

Options:

A- 20

B- 40

C- 50

D- 100

Answer:

A

Question 10

Question Type: MultipleChoice

Which of the following information is the key output of rough-cut capacity planning?

Options:

A- Line balancing

B- Critical resource availability

C- Inventory objectives by product line

D- Capacity requirements plan

Answer:

B

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