Free Questions for ICGB by certscare

Shared by Campbell on 12-12-2023
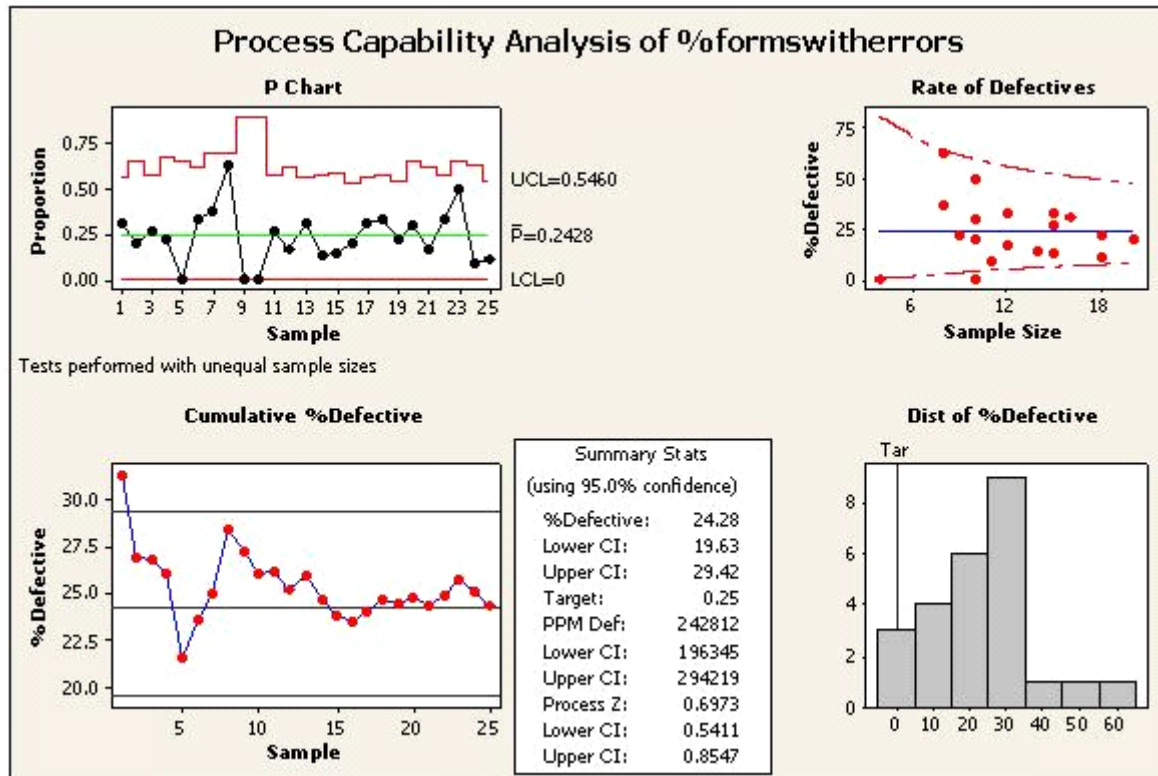
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Question 1

This output is what type of advanced Capability Analysis?

Process Capability Analysis of %formswitherrors

Options:

A- Continuous

B- Binomial

C- Poisson

D- Discreet

E- DPU

Answer:

B

Question 2

Question Type: MultipleChoice

A Stable process is a process whose output is consistent over time. A primary tool used to analyze Stability would be a

_____.

Options:

A- Data Forward Plot

B- Bag Plot

C- Min/Max Plot

D- Time Series Plot

Answer:

D

Question 3

Question Type: MultipleChoice

As a type of measurement error, Linearity describes a change in accuracy through the expected operating range of the measurement instrument.

Options:

A- True

B- False

Answer:

A

Question 4

Question Type: MultipleChoice

The Accuracy of a Measurement System addresses _____.

Options:

A- Stability, Bias & Linearity

B- Repeatability & Reproducibility

C- Stability & Sensitivity

D- Precision & Sensitivity

Answer:

A

Question 5

Measurement error is defined as the effect of all sources of measurement variability that caused an observed or measured value to deviate from the _____.

Options:

A- Standard Deviation

B- Mean

C- Median

D- True value

Answer:

D

Question 6

A Belt gathered the following defect data for a shoe production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data:

Cutting38

Forming17

Stitching56

Sealing42

Options:

A- Forming, Sealing, Cutting, Stitching

B- Sealing, Stitching, Forming, Cutting

C- Stitching, Sealing, Cutting, Forming

D- Forming, Cutting, Sealing, Stitching

Answer:

C

Question 7

The Z score is a measure of the distance in Standard Deviations of a sample data point from the Median of the sample population.

Options:

A- True

B- False

Answer:

B

Question 8

Long-term Data represents all the variation that one can expect within the subject process.

Options:

A- True

B- False

Answer:

A

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