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Question 1

Question Type: MultipleChoice

Measurement System Analysis is a procedure used to quantify all _____ in the method or system used for taking measurements.

Options:

- A- Totals
- B- People involved
- C- Variation
- D- Summations

Answer:

C

Question 2

Question Type: MultipleChoice

The FMEA is used to analyze potential source of defects in the process of interest and stands for _____.

Options:

- A- Failure Measure for Effective Automation
- B- Failure Modes and Effect Analysis
- C- Focused Mental Efforts Analyze
- D- Failed Manufacturing Efforts Analyzed

Answer:

B

Question 3

Question Type: MultipleChoice

The X-Y Diagram is a tool used to identify/collate potential X's and assess their relative impact on multiple Y's.

Options:

- A- True
- B- False

Answer:

A

Question 4

Question Type: MultipleChoice

The very best way to begin an effort to map a process is to do which of these?

Options:

- A- Interview the process owner
- B- Interview the manager of the department
- C- Walk the actual process from beginning to end

D- Take pictures of the factory floor at each shift

Answer:

C

Question 5

Question Type: MultipleChoice

The purpose of a Process Map is to identify the complexity of the process and to record all actions and decision points in the process.

Options:

A- True

B- False

Answer:

A

Question 6

Question Type: MultipleChoice

When creating a Cause and Effect Diagram the team needs to continually broaden their view as well as drill down until they identify all the potential _____ impacting their process.

Options:

- A- Line operators
- B- Root Causes
- C- Inventory issues
- D- Customer requests

Answer:

B

Question 7

Question Type: MultipleChoice

Use of the _____ approach is the most classic arrangement when constructing a Fishbone Diagram.

Options:

A- Chronological

B- 6M

C- 5M

D- Alphabetical

Answer:

B

Question 8

Question Type: MultipleChoice

The proper functioning of a Visual Factory is dependent upon which of these?

Options:

- A- Technically skilled workers
- B- Work space with active 5S
- C- Availability of visual tools
- D- Breakthrough projects

Answer:

C

Question 9

Question Type: MultipleChoice

Lean focuses on the sequence of activities and work required to produce a product or a service. This flow is called a

_____.

Options:

- A- Value-add Flow

- B- Production Map
- C- Value Stream
- D- Operating Procedure

Answer:

C

Question 10

Question Type: MultipleChoice

Lean Enterprise is based on the premise that anywhere work is being done which of these is also occurring?

Options:

- A- Money is being spent
- B- Waste is being generated
- C- People are producing value added product
- D- Waste is being eliminated

Answer:

B

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