



**Free Questions for 18 by certsdeals**

**Shared by Bright on 20-10-2022**

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## Question 1

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**Question Type:** MultipleChoice

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The Control Plan is the road map to sustaining the improvements made through the Lean Six Sigma project and should therefore involve keeping the \_\_\_\_\_ up to date as a means of supporting the Response Plan in case a defect is noticed.

### Options:

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- A- X-Y Diagram
- B- Shewhart Chart
- C- FMEA
- D- Customer Service Plan

### Answer:

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C

## Question 2

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**Question Type:** MultipleChoice

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One of the 5S approaches to eliminating waste is to organize all tools, information and inventory utilized at a workstation in such a manner that the operator knows exactly where things are when needed. This 5S tool is called \_\_\_\_\_.

**Options:**

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- A- Standardizing
- B- Scheduling
- C- Sustaining
- D- Straightening

**Answer:**

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D

## Question 3

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**Question Type: MultipleChoice**

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As part of a Visual Factory plan \_\_\_\_\_ are created and utilized to identify areas in need of cleaning and organization.

**Options:**

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- A- Flashing lights
- B- Soft horns
- C- Kanban cards
- D- Operator announcement programs

**Answer:**

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C

## Question 4

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**Question Type: MultipleChoice**

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It is recommended that when beginning a 5S program it be started in a pilot work area for learning and demonstration purposes then it is expended throughout the plant.

**Options:**

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- A- True

**B-** False

**Answer:**

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A

## Question 5

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**Question Type:** MultipleChoice

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Process Capability is defined based on customer requirements, defect free performance and output over time.

**Options:**

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**A-** True

**B-** False

**Answer:**

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A

## Question 6

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**Question Type:** MultipleChoice

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The RPN or Risk Priority Number is used to rank the various Failure Modes as to their impact on the output of the subject process.

**Options:**

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**A-** True

**B-** False

**Answer:**

---

A

## Question 7

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**Question Type:** MultipleChoice

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If a set of data is generally centered relative to the targeted value but is rather widely disbursed it would be said to be \_\_\_\_\_.

**Options:**

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- A- Precise but not accurate
- B- Accurate but not precise
- C- Precise but skewed
- D- Accurate but distributed

**Answer:**

---

B

## Question 8

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**Question Type: MultipleChoice**

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The purpose of \_\_\_\_\_ is to analyze data and present it in a way we can make informed decisions as to what is happening in our process.

**Options:**

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- A- Data Sampling

**B-** Basic Statistics

**C-** Calculating Standard Deviation

**D-** Measurement System Analysis

**Answer:**

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B

## Question 9

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**Question Type:** MultipleChoice

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One of the primary objectives of constructing an X-Y Diagram is to separate the vital few Y's from the trivial many Y's.

**Options:**

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**A-** True

**B-** False

**Answer:**

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B

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