



Free Questions for ICGB by certsinside

Shared by Lewis on 29-01-2024

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Question 1

Question Type: MultipleChoice

The reason(s) for not marking the customer Specification Limits (SL) on a Control Chart is which of these? (Note: There are 4 correct answers).

Options:

- A- Process control teams should not control a process based on SLs
- B- Displaying the SLs on a Control Chart sends a wrong signal toward process control
- C- Marking the SLs on a Control Chart is against the principle of charting
- D- By marking the SLs, one can confuse the operator as to what limits are critical
- E- By using mere Control Limits the process only needs to be in Statistical Control

Answer:

A, B, D, E

Question 2

Question Type: MultipleChoice

Significant variation in process performance is a consequence of several causes that can be classified using terminologies shown here.
(Note: There are 2 correct answers).

Options:

- A- Common
- B- Random
- C- Uneducated
- D- Special
- E- Vital

Answer:

A, D

Question 3

Question Type: MultipleChoice

Examples of Mistake Proofing for a laptop computer include which of these? (Note: There are 2 correct answers).

Options:

- A- USB connection for a mouse
- B- Open/Close button for CD Drive
- C- Battery alignment pins
- D- On/Off switch for computer

Answer:

A, C

Question 4

Question Type: MultipleChoice

The practice of utilizing Poka-Yoke is also known as _____.

Options:

- A- Thorough integration
- B- Mistake proofing
- C- On site inspection
- D- Lean controls

Answer:

B

Question 5

Question Type: MultipleChoice

Kanbans work best with pull systems for determining the timing of which products or services are produced.

Options:

- A- True

B- False

Answer:

A

Question 6

Question Type: MultipleChoice

As part of a Visual Factory plan Kanban cards are created and utilized to identify areas in need of cleaning and organization.

Options:

A- True

B- False

Answer:

B

Question 7

Question Type: MultipleChoice

While management of a company must set the stage for all improvement efforts, which of these 5S's is primarily driven by management?

Options:

A- Straighten

B- Sort

C- Shine

D- Sustain

Answer:

D

Question 8

Question Type: MultipleChoice

Standardized work instructions apply to which resource in the process of interest?

Options:

A- People

B- Machines

C- Supervision

D- Engineering

Answer:

A

Question 9

Question Type: MultipleChoice

Examples of a Visual Factory include which of these? (Note: There are 2 correct answers).

Options:

- A- White outlines on floor for proper inventory placement
- B- Documented procedures with a numerical outline
- C- Bad/Good indications of gauge readings with red and green outlines
- D- Implementing a defect inspection device

Answer:

A, C

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