



Free Questions for ICYB by certsinside

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Question 1

Question Type: MultipleChoice

The Control Plan is the road map to sustaining the improvements made through the Lean Six Sigma project and should therefore involve keeping the _____ up to date as a means of supporting the Response Plan in case a defect is noticed.

Options:

- A- X-Y Diagram
- B- Shewhart Chart
- C- FMEA
- D- Customer Service Plan

Answer:

C

Question 2

Question Type: MultipleChoice

One of the 5S approaches to eliminating waste is to organize all tools, information and inventory utilized at a workstation in such a manner that the operator knows exactly where things are when needed. This 5S tool is called _____.

Options:

- A- Standardizing
- B- Scheduling
- C- Sustaining
- D- Straightening

Answer:

D

Question 3

Question Type: MultipleChoice

As part of a Visual Factory plan _____ are created and utilized to identify areas in need of cleaning and organization.

Options:

- A- Flashing lights
- B- Soft horns
- C- Kanban cards
- D- Operator announcement programs

Answer:

C

Question 4

Question Type: MultipleChoice

It is recommended that when beginning a 5S program it be started in a pilot work area for learning and demonstration purposes then it is expended throughout the plant.

Options:

- A- True

B- False

Answer:

A

Question 5

Question Type: MultipleChoice

Measurement System Analysis is a procedure used to quantify variation of the method or system used for taking measurements and used to assure usable data is collected.

Options:

A- True

B- False

Answer:

A

Question 6

Question Type: MultipleChoice

One of the primary benefits of your team working together to create an X-Y Diagram is that the data collected from this exercise is accurate and certain.

Options:

A- True

B- False

Answer:

B

Question 7

Question Type: MultipleChoice

The length of wooden beams being sawed is measured by a line operator. Which is least likely to be influenced by the instrument?

Options:

- A- Calibration of the instrument
- B- Actual temperature of the liquid
- C- Recording the measurement
- D- Reading of the instrument

Answer:

C

Question 8

Question Type: MultipleChoice

A Belt gathered the following defect data for a polyurethane production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data:Trimming37

Forming61

Packaging29

Sealing5

Options:

A- Trimming, Packaging, Sealing, Forming

B- Packaging, Trimming, Sealing, Forming

C- Sealing, Forming, Trimming, Packaging

D- Forming, Sealing, Trimming, Packaging

Answer:

D

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