Free Questions for CPIM by dumpshq

Shared by Schneider on 06-06-2022

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Question 1

The operation that controls the work feeding the bottleneck and must operate at a rate equal to the utput of the bottleneck so the time buffer queue is maintained is known as:

Options:

A- gateway operation

B- bottleneck operation

C- task operation

D- Control buffer operation

Answer:

A

Question 2

A facility, function, department, or resource whose capacity is equal to or less than the demand placed upon it is known as:

Options:

A- timeframe

B- bottleneck

C- elapsed operation

D- none of the above

Answer:

B

Question 3

Question Type: MultipleChoice

The time needed to unload and load must be shorter than .

A- run time per piece

B- planning time

C- manufacturing time

D- resource utilization time

Answer:

A

Question 4

Question Type: MultipleChoice

Operational splitting is practical when:

Options:

A- setup time is low compared to run time

B- a suitable work center is idle

C- it is possible for an operator to run more than one machine at a time

D- All of the above

Answer:

D

Question 5

Question Type: MultipleChoice

If the run time per piece on operation B is shorter than that on A, the first batch must be larger enough to avoid idle time on operation A

Options:

A- True

B- False

Answer:

B

Question 6

Backward scheduling is used to determine when an order must be started.

Options:

A- True

B- False

Answer:

A

Question 7

When the last operation is on the routing is scheduled first and is scheduled for complete at the due date, this is called:

Options:

A- Timid scheduling

B- Rearward scheduling

C- Self-assistant scheduling

D- Backward scheduling

Answer:

D

Question 8

What is used to calculate how long it will take to complete a task?

Options:

A- Forward scheduling

B- Finite scheduling

C- Self-assured scheduling

D- Bold scheduling

Answer:

A

Question 9

Each active manufacturing order has a record in which file?

Options:

A- work center master file

B- work center detail file

C- shop order master file

D- shop order detail file

Answer:

C