



Free Questions for **CSSGB by **dumpssheet****

Shared by **Trevino on **20-10-2022****

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Question 1

Question Type: MultipleChoice

The reported Cpk for a process with an average of 94 units, a spread of 22 units and upper and lower specification limits of 125 and 80 units would be?

Options:

A- 0.64

B- 1.27

C- 1.84

D- 2.12

Answer:

B

Question 2

Question Type: MultipleChoice

Process Capability is a function of which of these?

Options:

- A- Customer requirements
- B- Process performance
- C- Output over time
- D- All of these answers are correct

Answer:

D

Question 3

Question Type: MultipleChoice

The ability to repeat the same measurement obtained with one measurement instrument used several times by one appraiser while measuring the identical characteristic on the same part is known as _____.

Options:

- A- Repeatability
- B- Bias
- C- Linearity
- D- Reproducibility

Answer:

A

Question 4

Question Type: MultipleChoice

The deviation of the measured value from the actual value regardless of the operator is known as _____.

Options:

- A- Linearity

B- Bias

C- Repeatability

D- Movement

Answer:

B

Question 5

Question Type: MultipleChoice

Measurement error is defined as the effect of all sources of measurement variability that caused an observed or measured value to deviate from the _____.

Options:

A- Standard Deviation

B- Mean

C- Median

D- True value

Answer:

D

Question 6

Question Type: MultipleChoice

A Belt gathered the following defect data for a shoe production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data:

Cutting 38

Forming 17

Stitching 56

Sealing 42

Options:

- A- Forming, Sealing, Cutting, Stitching
- B- Sealing, Stitching, Forming, Cutting
- C- Stitching, Sealing, Cutting, Forming
- D- Forming, Cutting, Sealing, Stitching

Answer:

C

Question 7

Question Type: MultipleChoice

The Z score is a measure of the distance in Standard Deviations of a sample data point from the Median of the sample population.

Options:

- A- True
- B- False

Answer:

B

Question 8

Question Type: MultipleChoice

Long-term Data represents all the variation that one can expect within the subject process.

Options:

A- True

B- False

Answer:

A

Question 9

Question Type: MultipleChoice

If the data displayed in a Histogram displays two peaks the distribution would likely be _____.

Options:

- A- Transformed
- B- Multi-skewed
- C- Bi-attribute
- D- Bimodal

Answer:

D

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