# Free Questions for 19 by dumpssheet

## Shared by Harvey on 20-10-2022

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# Question 1

**Question Type:** MultipleChoice

The reported Cpk for a process with an average of 94 units, a spread of 22 units and upper and lower specification limits of 125 and 80 units would be?

## Options:

**A-** 0.64

**B-** 1.27

**C-** 1.84

**D-** 2.12

## Answer:

B

# Question 2

**Question Type:** MultipleChoice

Process Capability is a function of which of these?

### Options:

**A-** Customer requirements

**B-** Process performance

**C-** Output over time

**D-** All of these answers are correct

### Answer:

D

## Question 3

**Question Type:** **MultipleChoice**

The ability to repeat the same measurement obtained with one measurement instrument used several times by one appraiser while measuring the identical characteristic on the same part is known as _____.

### Options:

**A-** Repeatability

**B-** Bias

**C-** Linearity

**D-** Reproducibility

### Answer:

A

# Question 4

**Question Type:** **MultipleChoice**

The deviation of the measured value from the actual value regardless of the operator is known as _____.

### Options:

**A-** Linearity

**B-** Bias

**C-** Repeatability

**D-** Movement

### Answer:

B

# Question 5

**Question Type:** **MultipleChoice**

The Z score is a measure of the distance in Standard Deviations of a sample data point from the Median of the sample population.

### Options:

**A-** True

**B-** False

### Answer:

B

# Question 6

**Question Type:** MultipleChoice

Long-term Data represents all the variation that one can expect within the subject process.

## Options:

**A-** True

**B-** False

## Answer:

A

# Question 7

**Question Type:** MultipleChoice

If the data displayed in a Histogram displays two peaks the distribution would likely be _____.

## Options:

**A-** Transformed

**B-** Multi-skewed

**C-** Bi-attribute

**D-** Bimodal

## Answer:

D

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