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## Question 1

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**Question Type:** MultipleChoice

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The question below is based on the following chart of values relative to upper and lower control limits:

Which of the following types of variation is shown?

**Options:**

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A- Special

B- Periodic

C- Common

D- Assignable

**Answer:**

---

C

## Question 2

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**Question Type:** MultipleChoice

---

Which of the following outcomes are objectives of statistical process control?

**Options:**

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- A- To reduce product returns
- B- To stabilize a process
- C- To verify a DMAIC project
- D- To identify control limits

**Answer:**

---

B

## Question 3

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**Question Type: MultipleChoice**

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Operations management should measure the workload resulting from manufacturing orders for which of the following reasons?

**Options:**

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- A- Determining order priority
- B- Controlling queues
- C- Planning materials
- D- Planning yields

**Answer:**

---

B

## Question 4

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**Question Type: MultipleChoice**

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Which of the following applications is an effective use of electronic data interchange?

**Options:**

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- A- Routing

- B- Price increase
- C- Advance shipment notice
- D- Returned material authorization

**Answer:**

---

C

## Question 5

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**Question Type:** MultipleChoice

---

Group technology identifies the common characteristics of parts on the basis of which of the following factors?

**Options:**

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- A- Yields
- B- Processes
- C- Source
- D- Costs

**Answer:**

---

B

## Question 6

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**Question Type: MultipleChoice**

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A plant that implements a total preventive maintenance program would be likely to:

**Options:**

---

- A-** acquire the latest in computer-controlled production equipment.
- B-** use statistical process control to identify equipment problems.
- C-** involve production workers directly in maintaining and managing production equipment.
- D-** identify and remove the causes of abnormal instrumentation and tooling variation.

**Answer:**

---

C

## Question 7

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**Question Type:** MultipleChoice

---

The primary value of a process map is to show:

**Options:**

---

- A- product routings between work centers.
- B- plant layout.
- C- material and operator movements.
- D- material and information flow.

**Answer:**

---

D

## Question 8

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**Question Type:** MultipleChoice

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Standard costing systems may encourage production managers to do which of the following activities?

**Options:**

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- A- Concentrate on easy orders to maintain high productivity ratios.
- B- Implement Theory of Constraints.
- C- Implement lean production systems to reduce cycle times.
- D- Build finished-goods inventory to net requirements.

**Answer:**

---

A

## Question 9

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**Question Type: MultipleChoice**

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Select the process performed in the Analyze section of the DMAIC process.



**Options:**

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- A- Identify control subjects
- B- Ascertain critical to quality characteristics
- C- Test hypotheses
- D- Identify possible problems

**Answer:**

---

C

## Question 10

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**Question Type: MultipleChoice**

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Operations management should measure the workload resulting from manufacturing orders for which of the following reasons?

**Options:**

---

- A- Determining order priority

**B-** Controlling queues

**C-** Planning materials

**D-** Planning yields

**Answer:**

---

B

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