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**Shared by Kirk on 20-10-2022**

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## Question 1

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**Question Type:** MultipleChoice

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Measures of which of the following provide attributes data?

**Options:**

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- A- Temperature in degrees
- B- Attendance at meetings
- C- Weight in pounds
- D- Length in metric units

**Answer:**

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B

## Question 2

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**Question Type:** MultipleChoice

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Recognizing the need for a follow-up audit is the responsibility of the

**Options:**

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A- lead auditor

B- corrective action team

C- client

D- auditee

**Answer:**

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A

## Question 3

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**Question Type: MultipleChoice**

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The type of chart that presents the value of items in descending order is a

**Options:**

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A- histogram

B- Pareto chart

C- u chart

D- cusum chart

**Answer:**

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B

## Question 4

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**Question Type: MultipleChoice**

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Management of an internal audit program should consider all of the following EXCEPT

**Options:**

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A- taking ownership of the quality assurance program

- B- supporting company objectives, goals, and strategies
- C- assuring that audits are a means to evaluate company performance
- D- weighing costs versus benefits of conducting an audit

**Answer:**

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A

## Question 5

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**Question Type:** MultipleChoice

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Which of the following is an example of a short-term corrective action?

**Options:**

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- A- Improving process capability
- B- Analyzing a field failure
- C- Obtaining missing signatures on a purchase order
- D- Correcting the problem of obsolete drawings

**Answer:**

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C

## Question 6

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**Question Type:** MultipleChoice

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Which of the following is a benefit of performing a systems audit of a current supplier?

**Options:**

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- A- Identifying the supplier's potential capability
- B- Assuring the supplier's capability
- C- Determining whether the company should do business with the supplier
- D- Evaluating continuing conformance to quality standards

**Answer:**

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D

## Question 7

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**Question Type:** MultipleChoice

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Auditors who audit outside their own country should be familiar with

### Options:

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- A- their own biases
- B- the auditee's attitude
- C- industry practices at the audit site
- D- the local customs at the audit site

### Answer:

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D

## Question 8

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**Question Type:** MultipleChoice

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Which of the following best describes quality control?

**Options:**

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- A-** The overall intentions and directions of an organization with regard to quality, as formally expressed by top management
- B-** The activities that establish the objectives and requirements for quality and for the application of quality system elements
- C-** The organizational structure and the procedures, processes, and resources needed to implement quality management
- D-** The operational techniques and activities that are used to fulfill requirements for quality

**Answer:**

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D



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