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Question 1

Question Type: MultipleChoice

During the _____ phase of 5S is when we might implement a Red Tag program.

Options:

- A- Straightening
- B- Standardizing
- C- Shining
- D- Sorting

Answer:

D

Question 2

Question Type: MultipleChoice

The English words used for the 5S's are _____ , _____ , Shining, Standardizing and Sustaining. (Note: There are 2 correct answers).

Options:

A- Shaping

B- Sorting

C- Shifting

D- Straightening

Answer:

B, D

Question 3

Question Type: MultipleChoice

The Waste of Overproduction is defined as _____.

Options:

- A- The unnecessary movement of people and equipment
- B- The liability of materials that are bought, invested in and not immediately sold or used
- C- Producing more than the next step needs or more than the customer buys
- D- The extra movement of material

Answer:

C

Question 4

Question Type: MultipleChoice

Which Element of Waste best describes "the unnecessary movement of materials and goods"?

Options:

- A- Overprocessing

B- Inventory

C- Motion

D- Conveyance

Answer:

D

Question 5

Question Type: MultipleChoice

A Belt rearranged the location of the parts inventory for a rework station locating the most often used parts to be within hand reach of the repair person. This rearrangement resulted in quicker repair times by eliminating one of seven major elements of waste which is the Waste of _____.

Options:

A- Motion

B- Conveyance

C- Inventory

D- Waiting

Answer:

A

Question 6

Question Type: MultipleChoice

The primary objective in removal of waste is to improve the Order Production Cycle where the time from _____ to the time of receipt of payment is compressed.

Options:

A- Shift start

B- Product development

C- Receipt of an order

D- New fiscal year

Answer:

C

Question 7

Question Type: MultipleChoice

The Japanese born function of a Kaizen event utilizes a specific, step-by-step approach meant to bring about major changes to a process.

Options:

A- True

B- False

Answer:

A

Question 8

Question Type: MultipleChoice

Handling of warranty returns, process improvement team meetings and rework to meet customer expectations are all examples of business costs that are classified as _____ .

Options:

- A- Nuisance
- B- Non-value Add
- C- Necessary
- D- Unavoidable

Answer:

B

Question 9

Question Type: MultipleChoice

During the _____ phase of 5S is when we might implement a Red Tag program.

Options:

- A- Straightening
- B- Standardizing
- C- Shining
- D- Sorting

Answer:

D

Question 10

Question Type: MultipleChoice

A Belt rearranged the location of the parts inventory for a rework station locating the most often used parts to be within hand reach of the repair person. This rearrangement resulted in quicker repair times by eliminating one of seven major elements of waste which is the Waste of _____.

Options:

A- Motion

B- Conveyance

C- Inventory

D- Waiting

Answer:

A

Question 11

Question Type: MultipleChoice

Data that can be measured on a continuum and has meaningful decimal subdivisions are _____ data.

Options:

A- Continuous

B- Surplus

C- Discrete

D- Variable

Answer:

A

Question 12

Question Type: MultipleChoice

A valuable tool to use during the Measure Phase to show material and information flow throughout an entire process is the _____ .

Options:

A- Value Stream Map

B- FMEA

C- Pareto Chart

D- Standard Operating Procedure

Answer:

A

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