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**Shared by [May](#) on [06-06-2022](#)**

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## Question 1

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**Question Type:** MultipleChoice

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Which of these graphical presentations displays the values of each individual reading?

**Options:**

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A- Histogram

B- Box Plot

C- Stem and Leaf Plot

D- X-Y Diagram

**Answer:**

---

C

## Question 2

---

**Question Type:** MultipleChoice

---

The \_\_\_\_\_ Distribution would be the most desirable for modeling the number of stitch defects in a portion of fabric.

**Options:**

---

A- Exponential

B- Extended

C- Poisson

D- Weibull

**Answer:**

---

C

## Question 3

---

**Question Type:** MultipleChoice

---

Use this data to calculate the Z score. Average of 65, Standard Deviation: 3, Upper Spec Limit:

72

**Options:**

---

A- 0.27

B- 1.5

C- 2.33

D- 4.12

**Answer:**

---

C

## Question 4

---

**Question Type: MultipleChoice**

---

Which of these is not a primary cause for Non-normal Data?

**Options:**

---

A- Skewness

**B-** Mixed Distributions

**C-** Kurtosis

**D-** Formulosis

**E-** Granularity

**Answer:**

---

D

## Question 5

---

**Question Type:** MultipleChoice

---

Of the various types of data shown below which is NOT representative of Variable Data.

**Options:**

---

**A-** Length of a table

**B-** Liters of solution added to a formula

**C-** Number of employees wearing a uniform

**D-** Miles per hour of a vehicle

**Answer:**

---

C

## Question 6

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**Question Type: MultipleChoice**

---

Early in a project a Belt will want to begin to identify and evaluate risk factors for the subject process and will therefore begin building a(n) \_\_\_\_\_.

**Options:**

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**A-** FMEA

**B-** SIPOC

**C-** X-Y Diagram

**D-** Team Charter

**Answer:**

---

A

## Question 7

---

**Question Type:** MultipleChoice

---

From this list select the items that define what an X-Y Diagram is. (Note: There are 4 correct answers).

**Options:**

---

- A-** Created for every project
- B-** Based on team's collective opinions
- C-** Updated whenever a parameter is changed
- D-** Used to show each step in a process
- E-** A living document throughout project lifecycle

**Answer:**

---

A, B, C, E

## Question 8

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**Question Type:** MultipleChoice

---

One of the primary deliverables from performing a SIPOC is to begin to understand which outputs have the greatest affect on the customer most valued inputs.

**Options:**

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A- True

B- False

**Answer:**

---

B

## Question 9

---

**Question Type:** MultipleChoice

---



Two of the key deliverables for the Measure Phase are a robust description of the process and its flow and an assessment of the Measurement System.

**Options:**

---

A- True

B- False

**Answer:**

---

A

## Question 10

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**Question Type:** MultipleChoice

---

Which one of these tools is frequently used to help drill down to possible causes once a Fishbone Diagram is constructed?

**Options:**

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- A- 3 When Analysis
- B- 5 Why Analysis
- C- Ishikawa Diagram
- D- Skeleton Diagnostic

**Answer:**

---

B

## Question 11

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**Question Type:** MultipleChoice

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In a Fishbone Diagram the 6M's stand for Methods, Measurements, Machine, Man, Mother Nature and \_\_\_\_\_ .

**Options:**

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- A- Management
- B- Merger
- C- Materials

D- Medical

**Answer:**

---

C

## Question 12

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**Question Type: MultipleChoice**

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During the \_\_\_\_\_ phase of 5S is when we might implement a Red Tag program.

**Options:**

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A- Straightening

B- Standardizing

C- Shining

D- Sorting

**Answer:**

---

D

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