GAQM CLSSBB-001 Practice Questions

Shared by Abbott on 22-10-2026

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Question 1

Question Type: MultipleChoice

An ANOVA used across many dependent variables could increase the Beta risk.

Options:

A- True
B- False

Answer:

B

Question 2

Question Type: MultipleChoice

Questions that can be best answered by a Visual Factory include all of these except _____.

Options:

A- Are downtime issues easily noted?
B- Can extra inventory be seen easily?
C- Are unneeded tools or supplies easily noted?
D- Are setups optimized for lower scrap levels?

Answer:

D

Question 3

Question Type: MultipleChoice

Which of these might contribute to similar distributions having Unequal Variance?

Options:

A- Extreme tails
B- Outliers
C- Multiple Modes
D- If we wanted to compare the Central Tendencies of these three samples we could use Mood's Median test

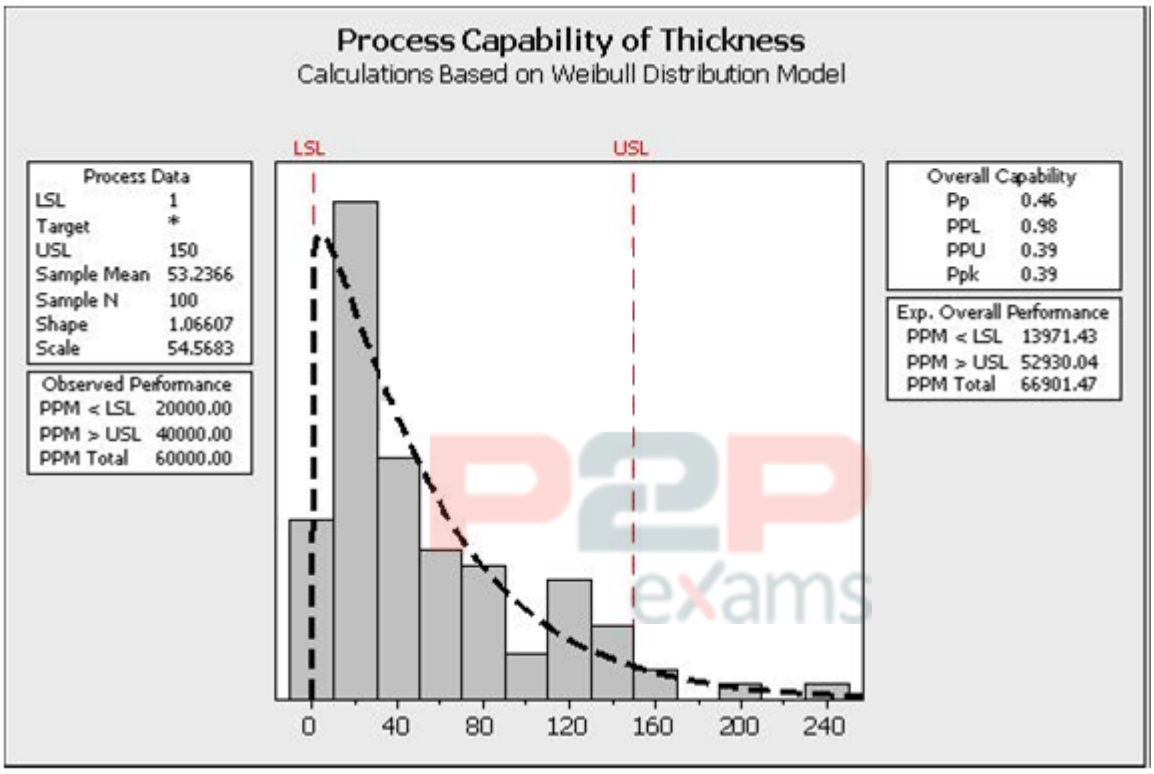
Answer:

D

Question 4

Question Type: MultipleChoice

Review the analysis shown here.



Which statements are true about the process? (Note: There are 3 correct answers).

Options:

A- The initial focus for this project would be to determine why the thicknesses are so frequently too low.

B- The majority of the process is closer to the lower specification limit.
C- This process is described with the Weibull Distribution.
D- The process has more problems with Variation than Centering.
E- The process follows a non-normal distribution with the given data.

Answer:

B, D, E

Question 5

Question Type: MultipleChoice

When a Belt implements an improvement that is automated thus requiring no particular understanding for use he has applied which Lean tool?

Options:

A- Mistake Proofing
B- Kaizen Event
C- 5S
D- None

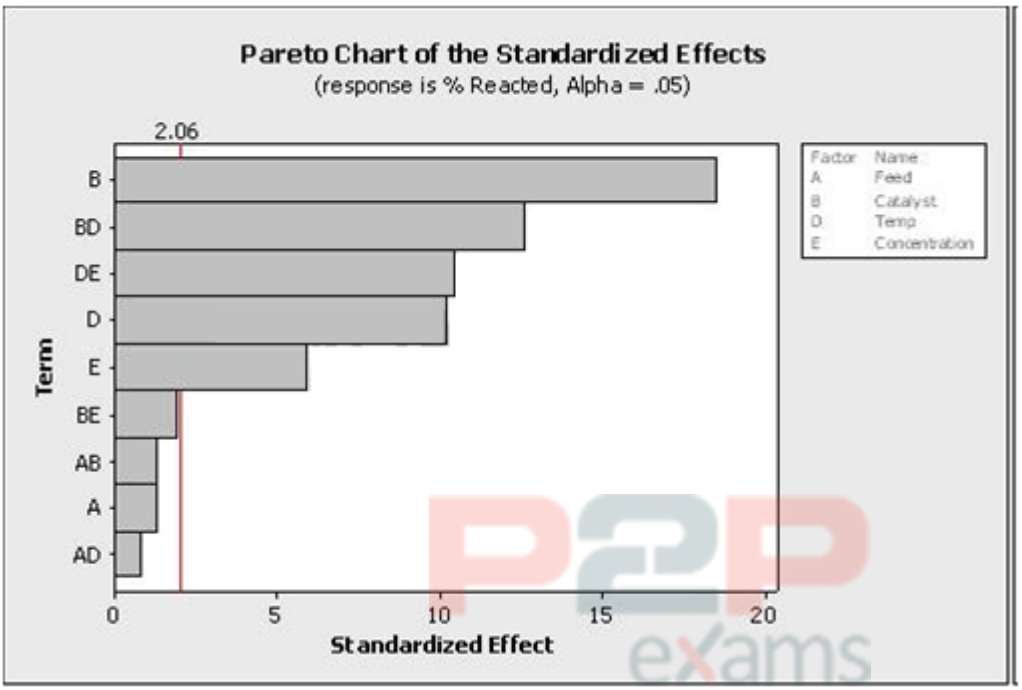
Answer:

A

Question 6

Question Type: MultipleChoice

Which statement(s) are correct about the Pareto Chart shown here for the DOE analysis? (Note: There are 2 correct answers).



Options:

A- It is unknown from this graph how many factors were in the Experimental Design
B- The factors to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 2.06
C- The effects to keep in the mathematical model are E, D, DE, BD and B with an alpha risk equal to 0.05
D- The factors to keep in the mathematical model with a 5% alpha risk are BE, AB, A and AD

Answer:

A, C

Question 7

Question Type: MultipleChoice

One of the methods of testing a Measurement System is to have at least two people take multiple readings from the same instrument and of the same sample set to judge the Repeatability and Reproducibly. This approach is called a _____ study.

Options:

A- Correlation Analysis
B- Gage R & R
C- Bimodal

D- Dual Attribute

Answer:

B

Question 8

Question Type: MultipleChoice

Which Element of Waste best describes "the unnecessary movement of materials and goods"?

Options:

A- Overprocessing
B- Inventory
C- Motion
D- Conveyance

Answer:

D

Question 9

Question Type: MultipleChoice

Fractional Factorial Designs are used to analyze factors to model the output as a function of inputs if Hypothesis Testing in the Analyze Phase was inadequate to sufficiently narrow the factors that significantly impact the output(s).

Options:

A- True
B- False

Answer:

A

Question 10

Question Type: MultipleChoice

Statistical Difference is the magnitude of difference or change required to distinguish between a true difference, brought about by change or improvement, and one that could have occurred by chance.

Options:

A- True
B- False

Answer:

A

Question 11

Question Type: MultipleChoice

What dollar amount of savings would a project show if it reduced your outstanding Accounts Receivable by $0.9 million dollars to $3.5 million total and your organization's marginal cost of capital was 5.7%?

Options:

A- $49,250
B- $51,300
C- $117,500
D- $202,424

Answer:

B

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