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Question 1

Question Type: MultipleChoice

The reported Cpk for a process with an average of 94 units, a spread of 22 units and upper and lower specification limits of 125 and 80 units would be?

Options:

A- 0.64

B- 1.27

C- 1.84

D- 2.12

Answer:

B

Question 2

Question Type: MultipleChoice

The deviation of the measured value from the actual value regardless of the operator is known as _____.

Options:

A- Linearity

B- Bias

C- Repeatability

D- Movement

Answer:

B

Question 3

Question Type: MultipleChoice

If the data displayed in a Histogram displays two peaks the distribution would likely be _____.

Options:

- A- Transformed
- B- Multi-skewed
- C- Bi-attribute
- D- Bimodal

Answer:

D

Question 4

Question Type: MultipleChoice

The _____ is important because it provides an estimate of the probability of an event occurring depending on the Standard Deviation from the Mean.

Options:

- A- Shewhart Principle

- B- Pareto Rule
- C- Mean/Mode Spread
- D- Empirical Rule

Answer:

D

Question 5

Question Type: MultipleChoice

When constructing a Fishbone Diagram using the _____ approach is the most classic arrangement.

Options:

- A- 6M
- B- 4M
- C- 5M
- D- Alphabetical

Answer:

A

Question 6

Question Type: MultipleChoice

When looking at a distribution graph, the Mean is defined as the _____.

Options:

- A- Average based on the sample size
- B- Aggression measured
- C- Total sample size
- D- Measurement based off a quarter of the sample size

Answer:

A

Question 7

Question Type: MultipleChoice

Nominal Scale data consists of names, labels or categories and cannot be arranged in any mathematical ordering scheme. Complex arithmetic functions cannot be easily applied to Nominal Data:

Options:

A- True

B- False

Answer:

A

Question 8

Question Type: MultipleChoice

Which of these is Discrete data?

Options:

- A- Train arrived at 4:17 pm.
- B- Race car consumed 23 gallons of fuel.
- C- Of the 42 people on the bus, 12 went into the station.
- D- It took 3 hours and 32 minutes to complete the marathon.

Answer:

C

Question 9

Question Type: MultipleChoice

With the use of Statistics we define the population to be a large enough sample set of data such that you can analyze it and draw conclusions as to all of the data.

Options:

A- True

B- False

Answer:

B

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