



Free Questions for ICGB

Shared by Scott on 20-10-2022

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Question 1

Question Type: MultipleChoice

Lean had its origins in the development and practice of the _____ Production System.

Options:

- A- Honda
- B- Toyota
- C- Ford
- D- Motorola



Answer:

B

Question 2

Question Type: MultipleChoice

Kanbans work best with pull systems for determining the timing of which products or services are produced.

Options:

- A- True
- B- False



Answer:

A

Question 3

Question Type: MultipleChoice

The 80:20 rule is associated with which of these tools?

Options:

- A- Pareto Chart
- B- Simon's Cross-Functional Tool
- C- SIPOC
- D- Framing Tool

Answer:

A

Question 4

Question Type: MultipleChoice

Non-parametric testing is done when which of these are applicable? (Note: There are 3 correct answers).

Options:

- A- When the traditional t tests don't produce the results we need
- B- A Hypothesis Test for the Median of the population is in question
- C- It does not require data to come from Normally Distributed populations
- D- They look at the Median rather than the Mean of populations
- E- When there are no parameters to measure in the process

Answer:

B, C, D

Question 5

Question Type: MultipleChoice

The _____ is important because it provides an estimate of the probability of an event occurring depending on the Standard Deviation from the Mean.

Options:

- A- Shewhart Principle

- B- Pareto Rule
- C- Mean/Mode Spread
- D- Empirical Rule

Answer:

D

Question 6

Question Type: MultipleChoice

Conducting a viable Capability Analysis using Attribute Data one must obtain a fairly large sample set to be statistically sound.

Options:

- A- True
- B- False

Answer:

A

Question 7

Question Type: MultipleChoice

What is the Cycle Time, in seconds, for a process having a Throughput of 7,200 units per hour?

Options:

- A- 0.5
- B- 2
- C- 4
- D- 10

Answer:

A

Question 8

Question Type: MultipleChoice

If the data displayed in a Histogram displays two peaks the distribution would likely be

_____.

Options:

- A- Transformed
- B- Multi-skewed
- C- Bi-attribute
- D- Bimodal



Answer:

D

Question 9

Question Type: MultipleChoice

Lean Six Sigma's general approach to solving significant challenges related to a process is called

_____.

Options:

- A- DOE
- B- SIPOC
- C- DMAIC
- D- FMEA



Answer:

C

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