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Question 1

Question Type: MultipleChoice

Kanbans work best with pull systems for determining the timing of which products or services are produced.

Options:

A- True

B- False

Answer:

A

Question 2

Question Type: MultipleChoice

As part of a Visual Factory plan Kanban cards are created and utilized to identify areas in need of cleaning and organization.

Options:

A- True

B- False

Answer:

B

Question 3

Question Type: **MultipleChoice**

While management of a company must set the stage for all improvement efforts, which of these 5S's is primarily driven by management?

Options:

A- Straighten

B- Sort

C- Shine

D- Sustain

Answer:

D

Question 4

Question Type: MultipleChoice

Standardized work instructions apply to which resource in the process of interest?

Options:

A- People

B- Machines

C- Supervision

D- Engineering

Answer:

A

Question 5

Question Type: MultipleChoice

Examples of a Visual Factory include which of these? (Note: There are 2 correct answers).

Options:

A- White outlines on floor for proper inventory placement

B- Documented procedures with a numerical outline

C- Bad/Good indications of gauge readings with red and green outlines

D- Implementing a defect inspection device

Answer:

A, C

Question 6

Question Type: MultipleChoice

Some of the approaches used in Lean include station warning lights, tool boards and jidohka devices in order that which of these apply?

Options:

A- Workers do not utilize individual methods of cleaning

B- Problems are made highly visible

C- Work stoppages are documented properly

D- Lessen the amount of employee pilferage

Answer:

B

Question 7

Question Type: MultipleChoice

Fractional Factorial designs for an experimental approach are used when _____ about the multiple metric interaction in a process.

Options:

A- Much is known

B- Little is known

C- We don't care

D- Data exists

Answer:

B

Question 8

Question Type: **MultipleChoice**

Which of these are correct if Cpk Upper is 2.0 and Cpk Lower is 1.0?

Options:

A- The process is not stable.

B- The process is shifted to the left.

C- Cpk must be reported as 1.0.

D- The process Mean is 1.5.

Answer:

C

Question 9

Question Type: **MultipleChoice**

The deviation of the measured value from the actual value is known as _____.

Options:

A- Bias

B- Linearity

C- Repeatability

D- Movement

Answer:

A

Question 10

Question Type: **MultipleChoice**

Measurement System Analysis is a procedure used to quantify variation of the method or system used for taking measurements.

Options:

A- True

B- False

Answer:

A

Question 11

Question Type: MultipleChoice

If a Histogram displays two peaks the distribution would likely be _____.

Options:

A- Transformed

B- Multi-skewed

C- Bimodal

D- Bi-attribute

Answer:

C

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