



Free Questions for ICGB by vceexamstest

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Question 1

Question Type: MultipleChoice

Some of the approaches used in Lean include station warning lights, tool boards and jidohka devices in order that which of these apply?

Options:

- A- Workers do not utilize individual methods of cleaning
- B- Problems are made highly visible
- C- Work stoppages are documented properly
- D- Lessen the amount of employee pilferage

Answer:

B

Question 2

Question Type: MultipleChoice

Fractional Factorial designs for an experimental approach are used when _____ about the multiple metric interaction in a process.

Options:

- A- Much is known
- B- Little is known
- C- We don't care
- D- Data exists

Answer:

B

Question 3

Question Type: MultipleChoice

Which of these are correct if Cpk Upper is 2.0 and Cpk Lower is 1.0?

Options:

- A- The process is not stable.
- B- The process is shifted to the left.
- C- Cpk must be reported as 1.0.
- D- The process Mean is 1.5.

Answer:

C

Question 4

Question Type: MultipleChoice

The deviation of the measured value from the actual value is known as _____.

Options:

- A- Bias

B- Linearity

C- Repeatability

D- Movement

Answer:

A

Question 5

Question Type: MultipleChoice

Measurement System Analysis is a procedure used to quantify variation of the method or system used for taking measurements.

Options:

A- True

B- False

Answer:

A

Question 6

Question Type: MultipleChoice

If a Histogram displays two peaks the distribution would likely be _____.

Options:

A- Transformed

B- Multi-skewed

C- Bimodal

D- Bi-attribute

Answer:

C

Question 7

Question Type: MultipleChoice

The Empirical Rule is important because it provides an estimate of the probability of an event occurring depending on the Standard Deviation from the Mean.

Options:

A- True

B- False

Answer:

A

Question 8

Question Type: MultipleChoice

The difference between the largest observation and the smallest observation in the data set is known as the _____.

Options:

A- Breadth

B- Range

C- Spread

D- Median

Answer:

B

Question 9

Question Type: MultipleChoice

When utilizing Statistics the population is defined as a collection of all the individual data points of interest.

Options:

A- True

B- False

Answer:

A

Question 10

Question Type: MultipleChoice

The term FMEA is an abbreviation for Failures Measure Effective Automation.

Options:

A- True

B- False

Answer:

B

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