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Question 1

Question Type: MultipleChoice

Upon completion of a project a Belt must complete the Documentation Plan then transfer responsibility for this to the

_____.

Options:

- A- Project Review Committee
- B- Division Manager
- C- Sales Team
- D- Process Owner

Answer:

D

Question 2

Question Type: MultipleChoice

An important factor in a viable _____ is to determine who, when and to what level various personnel must be trained to maintain the improvements made to a process.

Options:

A- Control Plan

B- FMEA

C- Standard Operating Procedure

D- Process Map

Answer:

C

Question 3

Question Type: MultipleChoice

Lean Principles defines for us seven specific areas where _____ typically exists in our processes.

Options:

- A- Waste
- B- Excess inventory
- C- Variation
- D- Data error

Answer:

A

Question 4

Question Type: MultipleChoice

A tool we use to identify possible failures (defects) in our process and the impact they may have is the _____.

Options:

- A- Shewhart Analysis

B- Juran Journey

C- FMEA

D- SIPOC

Answer:

C

Question 5

Question Type: MultipleChoice

A _____ is a graphical presentation of sample data that shows the number of times that a data point is a specific number.

Options:

A- Fishbone Diagram

B- Histogram

C- Pie Chart

D- Box Plot

Answer:

B

Question 6

Question Type: MultipleChoice

Process Capability is defined based on customer requirements, defect free performance and output over time.

Options:

A- True

B- False

Answer:

A

Question 7

Question Type: MultipleChoice

The RPN or Risk Priority Number is used to rank the various Failure Modes as to their impact on the output of the subject process.

Options:

A- True

B- False

Answer:

A

Question 8

Question Type: MultipleChoice

If a set of data is generally centered relative to the targeted value but is rather widely disbursed it would be said to be _____.

Options:

- A- Precise but not accurate
- B- Accurate but not precise
- C- Precise but skewed
- D- Accurate but distributed

Answer:

B

Question 9

Question Type: MultipleChoice

The purpose of _____ is to analyze data and present it in a way we can make informed decisions as to what is happening in our process.

Options:

- A- Data Sampling
- B- Basic Statistics

C- Calculating Standard Deviation

D- Measurement System Analysis

Answer:

B

Question 10

Question Type: MultipleChoice

One of the primary objectives of constructing an X-Y Diagram is to separate the vital few Y's from the trivial many Y's.

Options:

A- True

B- False

Answer:

B

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