



**Free Questions for 18 by dumpsheet**

**Shared by Chang on 06-06-2022**

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## Question 1

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**Question Type:** MultipleChoice

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Upon completion of a project a Belt must complete the Documentation Plan then transfer responsibility for this to the

\_\_\_\_\_.

**Options:**

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- A- Project Review Committee
- B- Division Manager
- C- Sales Team
- D- Process Owner

**Answer:**

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D

## Question 2

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**Question Type:** MultipleChoice

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To reduce the people or operator introduced defects into a process it is best if a Belt can design and implement a means of \_\_\_\_\_ into the process.

**Options:**

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- A- Measurement automation
- B- Operator alertness
- C- Full Automation
- D- Constant supervision

**Answer:**

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C

## Question 3

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**Question Type: MultipleChoice**

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Systems and structures are the basis for allowing people to change their behaviors permanently and are accomplished through which of the following?

**Options:**

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- A- Documented performance objectives
- B- Defined procedures
- C- Accurate job descriptions
- D- Incentive compensation
- E- All of these answers are correct

**Answer:**

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E

## Question 4

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**Question Type: MultipleChoice**

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The Control Plan is created following the finalization of the Measure Phase and can be closed when?

**Options:**

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- A- After the project costs have been recouped
- B- When the Champion says so
- C- Never, a Control Plan must stay in place
- D- At the fiscal yearend of the business

**Answer:**

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C

## Question 5

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**Question Type:** MultipleChoice

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A Monitoring Plan put into place at the conclusion of a project will provide for adequate systems with key metric readouts indicating out-of-spec conditions.

**Options:**

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- A- True
- B- False

**Answer:**

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A

## Question 6

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**Question Type: MultipleChoice**

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An important factor in a viable \_\_\_\_\_ is to determine who, when and to what level various personnel must be trained to maintain the improvements made to a process.

**Options:**

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**A-** Control Plan

**B-** FMEA

**C-** Standard Operating Procedure

**D-** Process Map

**Answer:**

---

C

## Question 7

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**Question Type:** MultipleChoice

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A Lean Principle that states the process of eliminating waste is a continual process requiring one to always be on the lookout for ways to reduce the seven elements of waste is known as \_\_\_\_\_ .

**Options:**

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- A- Ishikawa
- B- Kaizen
- C- Kanban
- D- Muda

**Answer:**

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B

## Question 8

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**Question Type:** MultipleChoice

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To minimize waste through the application of Lean Principles we do which of the following?

**Options:**

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- A- Collect sample data
- B- Keep the work area clean and organized
- C- Calibrate our measurement tools
- D- Survey the customer

**Answer:**

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B

## Question 9

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**Question Type: MultipleChoice**

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Lean Principles defines for us seven specific areas where \_\_\_\_\_ typically exists in our processes.



**Options:**

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- A- Waste
- B- Excess inventory
- C- Variation
- D- Data error

**Answer:**

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A

## Question 10

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**Question Type: MultipleChoice**

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A tool we use to identify possible failures (defects) in our process and the impact they may have is the \_\_\_\_\_.

**Options:**

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- A- Shewhart Analysis

**B-** Juran Journey

**C-** FMEA

**D-** SIPOC

**Answer:**

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C

## Question 11

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**Question Type:** MultipleChoice

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A \_\_\_\_\_ is a graphical presentation of sample data that shows the number of times that a data point is a specific number.

**Options:**

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**A-** Fishbone Diagram

**B-** Histogram

**C-** Pie Chart

**D-** Box Plot

**Answer:**

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B

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