



**Free Questions for CPIM-ECO by vceexamstest**

**Shared by Saunders on 20-10-2022**

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## Question 1

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**Question Type:** MultipleChoice

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What is a role of a manager using a Kaizen circle for problem solving?

### Options:

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- A- Recomend and implement solutions
- B- Provide technical or administrative service
- C- Encourage circle formation and checks progress
- D- Provide problem-solving training if requested

### Answer:

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C

## Question 2

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**Question Type:** MultipleChoice

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Select the process performed in the Analyze section of the DMAIC process.

**Options:**

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- A- Identify control subjects
- B- Ascertain critical to quality characteristics
- C- Test hypotheses
- D- Identify possible problems

**Answer:**

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C

## Question 3

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**Question Type: MultipleChoice**

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What management approach is based on the participation of all members of an organization in improving processes, and culture in which they work?

**Options:**

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- A- Total Quality Control
- B- Total Quality Engineering
- C- Total Quality Management
- D- Total Waste Management

**Answer:**

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C

## Question 4

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**Question Type: MultipleChoice**

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A reduction in the lead time results from which of the following actions?

**Options:**

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- A- Increase in work-in-process, increase in throughput

- B-** Increase in work-in-process, decrease in throughput
- C-** Decrease in work-in-process, increase in throughput
- D-** Decrease in work-in-process, decrease in throughput

**Answer:**

---

C

## Question 5

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**Question Type:** MultipleChoice

---

Which of the following basic layout principles should be applied to improve work flow?

**Options:**

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- A-** Sequencing layouts for families of parts
- B-** Locating supermarkets near U-cells
- C-** Reducing number of machine tools
- D-** Increasing vertical part movement

**Answer:**

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A

## Question 6

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**Question Type: MultipleChoice**

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Objectives of implementing a work cell include which of the following outcomes?

**Options:**

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- A- Increasing worker satisfaction
- B- Organizing resources by raw material type
- C- Implementing standard work
- D- Sharing common equipment

**Answer:**

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A

## Question 7

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**Question Type:** MultipleChoice

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The following problems were reported from the field:

Which of the following techniques could be used to solve these problems?

**Options:**

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- A- Tighten present tolerances
- B- Analyze process control data
- C- Establish supplier certification
- D- Increase the inspection rate

**Answer:**

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B

## Question 8

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**Question Type:** MultipleChoice

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The primary value of a process map is to show:

**Options:**

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- A- product routings between work centers.
- B- plant layout.
- C- material and operator movements.
- D- material and information flow.

**Answer:**

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D

## Question 9

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**Question Type: MultipleChoice**

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Throughput for a family of parts can be increased by use of which of the following approaches?



**Options:**

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A- Cell layout

B- Functional layout

C- High utilization

D- Batch processing

**Answer:**

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A

## Question 10

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**Question Type: MultipleChoice**

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Control charts are used to do which of the following?

**Options:**

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A- Determine preventative maintenance schedules

- B-** Display variation of the production process
- C-** Determine the percentage of output within specification limits
- D-** Verify ongoing process capability

**Answer:**

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B

## Question 11

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**Question Type:** MultipleChoice

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Standard costing systems may encourage production managers to do which of the following activities?

**Options:**

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- A-** Concentrate on easy orders to maintain high productivity ratios.
- B-** Implement Theory of Constraints.
- C-** Implement lean production systems to reduce cycle times.
- D-** Build finished-goods inventory to net requirements.

**Answer:**

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A

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