



Free Questions for CLSSGB-001 by vceexamstest

Shared by Curry on 12-12-2023

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Question 1

Question Type: MultipleChoice

This output is what type of advanced Capability Analysis?

Options:

- A- Continuous
- B- Binomial
- C- Poisson
- D- Discreet
- E- DPU

Answer:

B

Question 2

Question Type: MultipleChoice

Conducting a viable Capability Analysis using Attribute Data one must obtain a fairly large sample set to be statistically sound.

Options:

A- True

B- False

Answer:

A

Question 3

Question Type: MultipleChoice

A Stable process is a process whose output is consistent over time. A primary tool used to analyze Stability would be a

_____.

Options:

- A- Data Forward Plot
- B- Bag Plot
- C- Min/Max Plot
- D- Time Series Plot

Answer:

D

Question 4

Question Type: MultipleChoice

Process Capability is a function of which of these?

Options:

- A- Customer requirements
- B- Process performance
- C- Output over time

D- All of these answers are correct

Answer:

D

Question 5

Question Type: MultipleChoice

The ability to repeat the same measurement obtained with one measurement instrument used several times by one appraiser while measuring the identical characteristic on the same part is known as _____.

Options:

A- Repeatability

B- Bias

C- Linearity

D- Reproducibility

Answer:

A

Question 6

Question Type: MultipleChoice

As a type of measurement error, Linearity describes a change in accuracy through the expected operating range of the measurement instrument.

Options:

A- True

B- False

Answer:

A

Question 7

Question Type: MultipleChoice

The Accuracy of a Measurement System addresses _____.

Options:

- A- Stability, Bias & Linearity
- B- Repeatability & Reproducibility
- C- Stability & Sensitivity
- D- Precision & Sensitivity

Answer:

A

Question 8

Question Type: MultipleChoice

Measurement error is defined as the effect of all sources of measurement variability that caused an observed or measured value to deviate from the _____.

Options:

A- Standard Deviation

B- Mean

C- Median

D- True value

Answer:

D

Question 9

Question Type: MultipleChoice

A Belt gathered the following defect data for a shoe production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data:

Cutting38

Forming17

Stitching56

Sealing42

Options:

A- Forming, Sealing, Cutting, Stitching

B- Sealing, Stitching, Forming, Cutting

C- Stitching, Sealing, Cutting, Forming

D- Forming, Cutting, Sealing, Stitching

Answer:

C

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