



**Free Questions for ICBB by vceexamstest**

**Shared by Nixon on 13-12-2023**

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## Question 1

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**Question Type:** MultipleChoice

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A natural logarithmic base is not required for which of these distributions for probability calculations?

**Options:**

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- A- Weibull
- B- Normal
- C- Poisson
- D- Binomial

**Answer:**

---

D

## Question 2

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**Question Type:** MultipleChoice

---

The \_\_\_\_\_ is the most frequently occurring value in a distribution of data.

**Options:**

---

A- Median

B- Mean

C- Mode

D- Center Point

**Answer:**

---

C

## Question 3

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**Question Type: MultipleChoice**

---

A fundamental rule is that both Standard Deviation and Variance can be added.

**Options:**

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A- True

B- False

**Answer:**

---

B

## Question 4

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**Question Type: MultipleChoice**

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Production Line 1 is able to complete 500 units per shift. Production Line 2 is able to finish 1,500 units per shift. Production Line 2 is 3 times faster than Production Line 1. This analysis is an example of \_\_\_\_\_ Scale Data.

**Options:**

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A- Nominal

B- Ratio

C- Ordinal

D- Interval

**Answer:**

---

B

## Question 5

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**Question Type: MultipleChoice**

---

Data that can be measured on a continuum and has meaningful decimal subdivisions are \_\_\_\_\_ data.

**Options:**

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A- Continuous

B- Surplus

C- Discrete

D- Variable

**Answer:**

---

A

## Question 6

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**Question Type:** MultipleChoice

---

All the data points that represent the total set of information of interest is called the \_\_\_\_\_ .

**Options:**

---

A- Population

B- Sample

C- Frame

D- Spread

**Answer:**

---

A

## Question 7

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**Question Type: MultipleChoice**

---

The most appropriate type of FMEA for a product before going into manufacturing is a \_\_\_\_\_ FMEA

**Options:**

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- A- Design
- B- Consumer
- C- Survey
- D- Test Process

**Answer:**

---

A

## Question 8

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**Question Type: MultipleChoice**

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A valuable tool to use during the Measure Phase to show material and information flow throughout an entire process is the

\_\_\_\_\_ .

**Options:**

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- A- Value Stream Map
- B- FMEA
- C- Pareto Chart
- D- Standard Operating Procedure

**Answer:**

---

A

## Question 9

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**Question Type:** MultipleChoice

---

Which Element of Waste best describes "the unnecessary movement of materials and goods"?

**Options:**

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- A- Overprocessing
- B- Inventory
- C- Motion
- D- Conveyance

**Answer:**

---

D

## Question 10

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**Question Type:** MultipleChoice

---

"A calculated time frame that matches customer demand" is a definition of what Lean Principles term?

**Options:**

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- A- Value Stream
- B- Kaizen event
- C- Takt time

D- Kanban

**Answer:**

---

C

## Question 11

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**Question Type: MultipleChoice**

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Using this data calculate the percentage of DPU.

Data: 763 defects, 18,000 units.

**Options:**

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A- 2.12

B- 3.42

C- 4.24

D- 5.72

**Answer:**

---

C

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