



Free Questions for 18 by vceexamstest

Shared by Strickland on 15-04-2024

For More Free Questions and Preparation Resources

Check the Links on Last Page

Question 1

Question Type: MultipleChoice

When a process has proven itself to function at a Six Sigma level this means there are less than 3.4 defects per _____ opportunities.

Options:

- A- Hundred
- B- Thousand
- C- Million
- D- Billion

Answer:

C

Question 2

Question Type: MultipleChoice

Upon completion of a project a Belt must complete the _____ then transfer responsibility for this to the Process Owner.

Options:

- A- Final Process Map
- B- Project Timesheet
- C- Team Briefing Paper
- D- Documentation Plan

Answer:

D

Question 3

Question Type: MultipleChoice

An important factor in a viable Control Plan is to determine who, when and to what level various personnel must be _____ to maintain the improvements made to a process.

Options:

A- Transferred

B- Promoted

C- Trained

D- Dismissed

Answer:

C

Question 4

Question Type: MultipleChoice

The Control Plan is the road map to sustaining the improvements made through the Lean Six Sigma project and should therefore involve keeping the _____ up to date as a means of supporting the Response Plan.

Options:

A- X-Y Diagram

- B- Shewhart Chart
- C- FMEA
- D- Customer Service Plan

Answer:

C

Question 5

Question Type: MultipleChoice

One of the 5S approaches to eliminating waste is to minimize work activities that are out of the ordinary thereby requiring unusual decisions and actions to accomplish the correct things. This 5S tool is called _____.

Options:

- A- Standardizing
- B- Scheduling
- C- Sustaining

D- Sorting

Answer:

A

Question 6

Question Type: MultipleChoice

Lean Principles defines for us _____ specific areas where waste typically exists in our processes.

Options:

A- Three

B- Five

C- Seven

D- Nine

Answer:

C

Question 7

Question Type: MultipleChoice

Stability, Bias and Linearity define the _____ of a Measurement System.

Options:

A- Sensitivity

B- Repeatability

C- Accuracy

D- Precision

Answer:

C

Question 8

Question Type: MultipleChoice

One of the primary objectives of constructing an X-Y Diagram is to separate the vital few X's from the trivial many X's.

Options:

A- True

B- False

Answer:

A

Question 9

Question Type: MultipleChoice

A Belt gathered the following defect data for a trouser production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data:Cutting29

Forming43

Stitching17

Sealing51

Options:

A- Sealing, Forming, Cutting, Stitching

B- Cutting, Stitching, Sealing, Forming

C- Stitching, Forming, Cutting, Sealing

D- Forming, Cutting, Sealing, Stitching

Answer:

A

Question 10

Question Type: MultipleChoice

The temperature of a liquid is being measured by a line operator. Which is least likely to be influenced by the instrument?

Options:

- A- Recording the measurement
- B- Actual temperature of the liquid
- C- Calibration of the instrument
- D- Reading of the instrument

Answer:

A

Question 11

Question Type: MultipleChoice

Long-term Data represents all the variation that one can expect to experience from the output of the subject process.

Options:

A- True

B- False

Answer:

A

Question 12

Question Type: MultipleChoice

As we identify customer and supplier requirements for a SIPOC we are urged to use the RUMBA approach which stands for Reasonable, Understandable, _____, Believable and Achievable.

Options:

A- Manageable

B- Massive

C- Memorable

D- Measurable

Answer:

D

To Get Premium Files for 18 Visit

<https://www.p2pexams.com/products/18>

For More Free Questions Visit

<https://www.p2pexams.com/peoplecert/pdf/18>

